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NAVAL POSTGRADUATE SCHOOL Monterey, California





THESIS

AN ELASTIC-PLASTIC FINITE ELEMENT ANALYSIS
OF NOTCHED ALUMINUM PANELS

by

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March 1981

Thesis Advisor:

G. H. Lindsey

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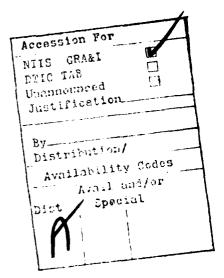
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An Elastic-Plastic Finite Element Analysis of Notched Aluminum Panels

by

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Submitted in partial fulfillment of the requirements for the degree of

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ABSTRACT

Finite element, elastic and plastic analyses of various aluminum panels, containing holes and notches, were conducted for comparison with photoelastic experimental results. A FORTRAN IV program, ADINA (Automatic Dynamic Incremental Nonlinear Analysis), was used for both linear and nonlinear analyses. Mesh refinements were used for each panel and the monotonically convergent results were extrapolated using Richardson's method. Stresses were locally smoothed from the Gauss integration points to the nodal points. Eight noded, isoparametric elements were used throughout. Modification to an ADINA preprocessor program, also coded in FORTRAN IV, was made for use with a VERSATEC plotter.

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TABLE OF CONTENTS

I.	INI	RODU	CTION	-13
II.	MAT	ERIA	L PROPERTY TESTING OF 7075-T6 ALUMINUM	_15
	A.	TES!	rs for axial Loading	_15
	В.	CHAI	RACTERISTICS OF 7075-T6 ALUMINUM PANELS	-16
		1.	Young's Modulus	-16
		2.	Poisson's Ratio	-16
		3.	Yield Stress and Strain Hardening Modulus	-16
		4.	Ramberg-Osgood Coefficients	-17
III.	MOD	IFIC	ATION TO GRAPHICAL PREPROCESSOR	-18
	A.	PSA	Pl MODIFICATIONS	-18
	в.	USE	OF PSAP1	-19
IV.	FIN	ITE I	ELEMENT ANALYSIS	-21
	A.	DESC	CRIPTION OF MESHES USED	
		1.	Length to Width Ratio and Boundary Conditions	-21
		2.	Element Meshes	-22
	в.	COM	PUTATIONAL PROCEDURES	- 22
		1.	Using ADINA	-22
		2.	Richardson Extrapolation	-24
		3.	Optimal Stress Locations and Local Smoothing	- 25
		4.	Computational Times	- 26
v.	RES	ULTS	OF ANALYSIS	- 27
	Α.	CIRC	CULAR HOLES IN LINEAR MATERIAL	-27

	В.	OPPOSITE U NOTCHES IN LINEAR MATERIAL 28	3
		1. Shallow Notch Panel 28	3
		2. Deep Notch Panel 29	9
	c.	OPPOSITE U NOTCHES IN NONLINEAR MATERIAL 30)
		1. Shallow Notch Panel 31	L
		2. Deep Notch Panel 32	2
		3. Rigid-Perfectly-Plastic Panel 33	3
VI.	CONC	LUSIONS AND RECOMMENDATIONS 35	5
APPENI	OIX A	: PSAP1 JCL 94	4
APPENI	OIX E	: Local Least Squares Smoothing 95	5
APPENI	oix o	C: ADINA JCL 97	7
APPENI	OIX [98 PSAP1 Listing 98	3
LIST C	F RE	FERENCES15	2
INITIA	AL DI	STRIBUTION LIST15	5

LIST OF TABLES

r.	MTS AND REIHLE 5 GAUGE TEST RESULTS77
II.	MTS SPECIMEN A TEST RESULTS78
III.	MTS SPECIMEN B TEST RESULTS79
IV.	MTS SPECIMEN C TEST RESULTS80
v.	REIHLE SPECIMEN TEST RESULTS81
VI.	λ=0.2 HOWLAND DATA82
vII.	λ=0.25 HOWLAND DATA82
VIII.	λ=0.2 FEA RESULTS - NODAL OUTPUT83
IX.	λ =0.2 FEA RESULTS - GAUSS OUTPUT83
х.	λ =0.25 FEA RESULTS - NODAL OUTPUT84
XI.	λ =0.25 FEA RESULTS - GAUSS OUTPUT84
XII.	SHALLOW NOTCH FEA LINEAR RESULTS - NODAL85
XIII.	SHALLOW NOTCH FEA LINEAR RESULTS - GAUSS85
xiv.	DEEP NOTCH FEA LINEAR RESULTS - NODAL86
xv.	DEEP NOTCH FEA LINEAR RESULTS - GAUSS86
XVI.	SHALLOW NOTCH FEA NONLINEAR 60,000 LB LOAD87
XVII.	SHALLOW NOTCH FEA NONLINEAR 65,000 LB LOAD87
XVIII.	SHALLOW NOTCH FEA NONLINEAR 70,000 LB LOAD88
XIX.	DEEP NOTCH FEA NONLINEAR 30,000 LB LOAD88
xx.	DEEP NOTCH FEA NONLINEAR 35,000 LB LOAD89
xxI.	DEEP NOTCH FEA NONLINEAR 40,000 LB LOAD89
xxII.	RIGID-PERFECTLY-PLASTIC RESULTS90
xxIII.	EXPERIMENTAL DATA λ =0.25 HOLE LINEAR LOADING90
XXIV.	EXPERIMENTAL DATA SHALLOW NOTCH LINEAR LOADING-91

XXV.	EXPERIMENTAL	DATA	SHALLOW	NOTCH	60,000	LB LOAD-	91
xxvi.	EXPERIMENTAL	DATA	SHALLOW	NOTCH	65,000	LB LOAD-	92
XXVII.	EXPERIMENTAL	DATA	SHALLOW	NOTCH	70,000	LB LOAD-	92
XXVIII.	EXPERIMENTAL	DATA	DEEP NO	TCH LI	NEAR LOA	ADING	93
XXIX.	EXPERIMENTAL	DATA	DEEP NO	rch 30	,000 LB	LOAD	93

La bungar

LIST OF FIGURES

1.	2 GAGE SPECIMEN	37
2.	5 GAGE SPECIMEN	38
3.	1 GAGE SPECIMEN	39
4.	7075-T6 ALUMINUM STRESS-STRAIN CURVE	40
5.	CALCOMP AND VERSATEC PLOTTER AXES	41
6.	NODAL LOADING DIAGRAM	42
7.	COURSE MESH FOR CIRCULAR HOLES	43
8.	FINE MESH FOR CIRCULAR HOLES	44
9.	COURSE MESH FOR SHALLOW NOTCH	45
10.	FINE MESH FOR SHALLOW NOTCH	46
11.	COURSE MESH FOR DEEP NOTCH	47
12.	FINE MESH FOR DEEP NOTCH	48
13.	EXAMPLE OF COMPLETE PANEL MESHES	49
14.	COMPUTATIONAL FLOW CHART	50
15.	CIRCULAR HOLE λ =0.2 LINEAR RESULTS	51
16.	CIRCULAR HOLE λ =0.25 LINEAR RESULTS	52
17.	SHALLOW NOTCH LINEAR RESULTS	53
18.	DEEP NOTCH LINEAR RESULTS	54
19.	SHALLOW NOTCH 60,000 LB LOAD ELASTIC-PLASTIC RESULTS	55
20.	SHALLOW NOTCH 65,000 LB LOAD ELASTIC-PLASTIC RESULTS	56
21.	SHALLOW NOTCH 70,000 LB LOAD ELASTIC-PLASTIC RESULTS	57
22.	SHALLOW NOTCH 60.000 LB LOAD PLASTIC ZONE	58

23. SHALLOW NOTCH 65,000 LB LOAD PLASTIC ZONE5	,9
24. SHALLOW NOTCH 70,000 LB LOAD PLASTIC ZONE6	0
25. SHALLOW NOTCH RESIDUAL σ_{θ} FROM 60,000 LB LOAD6	51
26. SHALLOW NOTCH RESIDUAL σ_{r} FROM 60,000 LB LOAD6	52
27. SHALLOW NOTCH RESIDUAL σ_{θ} FROM 65,000 LB LOAD6	3
28. SHALLOW NOTCH RESIDUAL $\sigma_{ m r}$ FROM 65,000 LB LOAD6	; 4
29. SHALLOW NOTCH RESIDUAL σ_{θ} FROM 70,000 LB LOAD6	55
30. SHALLOW NOTCH RESIDUAL $\sigma_{\mathbf{r}}$ FROM 70,000 LB LOAD6	56
31. DEEP NOTCH PLASTIC LOADING RESULTS6	
32. DEEP NOTCH σ_{θ} RESIDUALS	58
33. DEEP NOTCH σ_{r} RESIDUALS	
34. DEEP NOTCH 30,000 LB LOAD PLASTIC ZONE7	
35. DEEP NOTCH 35,000 LB LOAD PLASTIC ZONE7	
36. DEEP NOTCH 40,000 LB LOAD PLASTIC ZONE	72
37. RIGID-PERFECTLY-PLASTIC RESULTS	73
38. RIGID-PERFECTLY-PLASTIC INITIAL PLASTIC ZONE	74
39. RIGID-PERFECTLY-PLASTIC INTERMEDIATE PLASTIC ZONE	75
40 RIGID-PERFECTI.Y-PLASTIC FINAL PLASTIC ZONE	76

SYMBOLS AND ABBREVIATIONS

ADINA	Automatic Dynamic Incremental Nonlinear Analysis
b	Half width of strip
CPU	Central processor unit
E	Young's Modulus of Elasticity
Et	Strain hardening tangent modulus
FEA	Finite element analysis
JCL	Job control language
KT	Stress concentration factor referenced to reduced cross-section σ/σ_n
MVS	Multiple virtual storage
n	Ramberg-Osgood exponent
0 (h ^m)	Order of the discretization error
r	Radius of hole or notch
VM	Virtual machine
3	Ramberg-Osgood coefficient
ε	General representation for strain
λ	Non-dimensional size parameter $\lambda = r/b$
ν	Poisson's Ratio of transverse strain
σ	General representation for stress
σ _ę	Principle stress in θ direction (hoop stress)
σr	Principle stress in radial direction
$\sigma_{\mathbf{n}}$	Nominal stress in reduced cross-section
σ _∞	Far-field stress
$\sigma_{\mathbf{y}}$	Yield stress by 0.2% offset method

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I. INTRODUCTION

Development of on-board fatigue monitoring systems for Naval aircraft have made it possible to record extensive structural loading data in flight. The strain gages used in such a system must be located away from stress concentration areas to prevent their fatigue; however, these areas are of the greatest interest in analyzing and predicting fatigue life of the structure. Understanding the relationship between nominal, far-field stresses and local stresses in critical areas thus becomes vitally important. Recent experimental investigations into the effect of uniform, far-field loads on stress concentration areas have been made at the Naval Postgraduate School (NPS) using photoelastic techniques [Refs. 1, 2 and 3]. These experiments involved loading 7075-T6 aluminum into both the elastic and plastic regions, as well as measurements of residual stresses resulting from plastic yielding.

Finite element analyses (FEA) of the aluminum panels used in the experiments of Stenstrom [Ref. 1] were conducted. The panels used in the experiments of Engle [Ref. 2] and Stuart [Ref. 3] have similar geometry. The finite element programs available at NPS were surveyed and ADINA [Ref. 4] was chosen for its proven ability to produce the nonlinear analyses required for plastic

yielding of aluminum. To provide increased accuracy, each panel was modeled using two meshes. The results obtained for the coarse and fine meshes were extrapolated to a final result using the Richardson extrapolation technique [Refs. 5 and 6].

Along with ADINA, a preprocessor program, PSAP1 [Ref. 7], was used to verify mesh connectivity prior to analysis by ADINA. PSAP1 provides a graphical output of the finite element mesh and was coded for the CALCOMP plotter installed at NPS prior to 1978. For this thesis PSAP1 was adapted for use with the VERSATEC plotter now installed at NPS.

The stress-strain material properties of the 7075-T6 aluminum actually used to make the panels had to be established to provide an accurate material model for use with ADINA. Material testing was conducted to establish the Young's Modulus (E), Poisson's Ratio (ν), yield stress (σ_y), strain hardening modulus (E_t) and the Ramberg-Osgood coefficients β and η .

Comparisons were made to other works, in addition to the experiments conducted at NPS. The initial analysis involved a comparison of FEA to the results of Howland [Ref. 8], for a circular hole in a finite strip, to validate the methods used. A comparison of FEA to plane stress, slip-line theory, for rigid-perfectly-plastic material was also included as a validation for the plastic analyses.

II. MATERIAL PROPERTY TESTING OF 7075-T6 ALUMINUM

The elastic and plastic material properties of the aluminum panels were established by tensile tests of uni-axial specimens made from the same mill run. The specimens were manufactured and tested according to current ASTM standards [Ref. 9]. MICRO-MEASUREMENTS, EA-13-125AD-120, precision strain gages with a temperature compensated bridge circuit were used on all specimens. Transverse gage sensitivity errors were corrected according to the manufacturer's recommendations [Ref. 10]. Critical cross-section measurements were made with a micrometer.

A. TESTS FOR AXIAL LOADING

Initial tests of the two-gaged specimen, Fig. 1, in the MTS testing machine indicated a significant bending moment was being produced by the 30,000 lb GRIFF grips. To investigate this problem further, tests were conducted on both the MTS and RIEHLE test machines with a five-gaged specimen shown in Fig. 2. The results of these axial loading tests, shown in Table I, verified that the GRIFF grips on the MTS test machine do not give axial loading. An inspection of the gripped region on the specimen indicated that the jaws of the grip were not applying a uniformly distributed force and thereby induced a bending

moment by off-axis loading as shown in Fig. 2. The grips on the RIEHLE test machine gripped evenly and a uniform strain distribution resulted as seen in Table I.

B. CHARACTERISTICS OF 7075-T6 ALUMINUM PANELS

The following characteristic properties were determined from the four specimens tested.

1. Young's Modulus (E)

Tests were conducted using the specimen shown in Fig. 3 on the MTS test machine with 10,000 lb INSTRON grips, which gripped the specimen evenly. The results of testing three specimens are shown in Tables II to IV. Linear regression in the elastic range of all the test results determined a Young's Modulus of 10.12×10^6 psi, with a correlation coefficient of 0.9996.

2. Poisson's Ratio (v)

Tests were conducted using the specimen shown in Fig. 1 on the RIEHLE test machine with 10,000 lb RIEHLE grips. The results are tabulated in Table V. Linear regression of these results in the elastic region determined Poisson's Ratio to be 0.3256 with a correlation coefficient of 0.99996.

3. Yield Stress and Strain Hardening Modulus

These values, required for ADINA's bi-linear material model, were determined graphically using the data from Tables III and IV. Plastic region data in

Table II is not reliable because of excessive creep encountered during that test.

0.2% offset yield stress, σ_y = 76,000 psi strain hardening modulus, E_t = 566,000 psi The graphical fit of these values to the test data can be seen in Fig. 4.

4. Ramberg-Osgood Coefficients

The Ramberg-Osgood equation for elastic-plastic stress-strain characterization is given by:

$$\varepsilon = \frac{\sigma}{E} + \beta \left(\frac{\sigma}{E}\right)^{n} \tag{1}$$

where:

 $\varepsilon = strain$

σ = stress

E = Young's modulus.

The β and n coefficients were determined graphically from the data of Table IV, by the method given by Rivello [Ref. 11]. The data in Table IV gave the following values which are the best fit to the combined test data

$$\beta = 1.479 \times 10^{43}$$

n = 21.58

The graphical fit of these values, in Eq. (1), with the test data is also shown in Fig. 4.

III. MODIFICATION TO GRAPHICAL PREPROCESSOR

The use of a graphical preprocessor program, such as PSAP1, is vital in detecting mesh errors that may otherwise go unnoticed. Establishing the proper node locations and element geometry prior to analysis for a complex code such as ADINA is of utmost importance.

A. PSAP1 MODIFICATIONS

The program PSAP1 was originally coded in FORTRAN IV for use on the NPS IBM 360/370 installation with the CALCOMP Model 765 drum plotter. The CALCOMP system or installed at NPS used the +Y axis as the unlimited plotting axis, see Fig. 5. The entire plotting logic in PSAP1 uses this orientation of axes to allow multiple plots in a continuous strip. With the VERSATEC Model 8222A electrostatic plotter now installed at NPS, the +X axis becomes the unlimited plotting axis, shown in Fig. 5. To avoid an extensive recoding of PSAP1 for use with the VERSATEC plotter, a simple coordinate transformation of the plot was made in a limited number of short subroutines. First, all installation dependent plotting calls used in PSAP1 were identified. These involved seven plotter functions for which new subroutines were coded.

<u>Function</u>	New Subroutine
Initialize Plotter	CALCMP
Move Plotter Pen	CALPLT
Letter on Plot	NOTATE
Number on Plot	CALNUM
Determine Current Pen Location	CALWH
Draw a Line	CALINE
Stop Plotter	PSTOP

The subroutines listed above merely rotates the plot to coincide with the VERSATEC axis orientation and retain all features originally in PSAPL. Since all plotter hardware code is now isolated in these seven subroutines, future adaptations to other plotting systems is simplified. To provide documentation of this update to PSAPL, a complete listing of the new program is provided in Appendix D.

B. USE OF PSAP1

Previous use of PSAP1 on the IBM 360 system necessitated use of a load module since PSAP1 took over one minute of CPU time to compile. With the new IBM 3033 system compilation requires eight seconds; however, use of a load module or disk stored source code is still recommended since PSAP1 contains roughly 2,500 lines of code. Appendix A contains sample JCL to use PSAP1 on the IBM 3033 MVS system. With minimal effort PSAP1 could also be set up

for use on the IBM VM/370 system. The user's manual for PSAP1 is in Ref. 7. In addition to a mesh plot, PSAP1 provides a listing of the node coordinates, element connectivity and several key input values used in execution of ADINA. This information provides a useful check of the input data.

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IV. FINITE ELEMENT ANALYSIS (FEA)

A. DESCRIPTION OF MESHES USED

1. Length to Width Ratios and Boundary Conditions

Initial finite element models of specimens had length to width ratios near one, as used by Garske [Ref. 12] for his FEA, but they did not provide the desired uniform distribution at the loading boundary. Specimen length to width ratios of 3-5 were used by Armen, Pifko and Levine [Ref. 13] in their FEA and by Stenstrom [Ref. 1] in his photoelastic experiments. The criteria established to determine uniform boundary stress distribution was uniformity in nodal displacements along the loaded edge as discussed by Segerlind [Ref. 14]. In the models used for FEA in this thesis, nodal displacements were uniform to within 0.1%, and the resulting stress distribution was uniform axially to within 0.1% at the panel ends. In all cases two-dimensional, eight noded, isoparametric elements were used. These higher order elements cannot be loaded in an "intuitive" manner as discussed by Zienkiewicz [Ref. 15, p. 223]. Figure 6 shows the nodal loading required to obtain a uniform surface load.

2. Element Meshes

Two meshes were developed for each panel analyzed. A reasonable effort was made to keep element corner angles as close to 90° as possible to reduce the effect of element distortion discussed by Hopkins and Gifford [Ref. 16]. All meshes modeled a quarter of the actual panel by using the two axes of symmetry as is common practice in FEA. The step from course to fine element meshes was made so that each element in the course mesh was subdivided into four smaller elements of the same type. Such a mesh subdivision can be expected to give monotonic convergence of results, Cook [Ref. 17], and allow extrapolation to results of an infinitely fine mesh. Figures 7 through 13 illustrate the element meshes used in this analysis as plotted by PSAP1.

B. COMPUTATIONAL PROCEDURES

1. Using ADINA

Once the mesh has been developed, input data is prepared in accordance with the ADINA user's manual [Ref. 4]. This same set of data is then used as input for PSAP1 to check for errors and provide a graphical display of the element mesh. After preprocessing by PSAP1, the data is entered into ADINA for analysis. In the case of linear analysis, two types of stress output may be specified, nodal point or Gauss integration point. Nodal point output

can be computed for up to eight node point stresses for each element. Since 2x2 Gauss integration was used, four Gauss point stresses were computed for each element. The 2x2 Gauss integration is recognized as the most efficient integration order for this type of analysis [Ref. 15, p. 284]. The linear analysis used an isotropic linear elastic material model (MODEL "l" in Ref. 4) which required input of E and v material properties. The nonlinear analysis allows only Gauss point stress outputs and uses a bilinear elasticplastic material model, with von Mises yield condition and isotropic strain hardening (MODEL "8" in Ref. 4).

For static analyses ADINA uses a time function method to apply loads in steps. Linear analysis loading was accomplished in a single step to a nominal value of 3,000 lbs load. Nonlinear analysis loads were applied in ten steps to a maximum value, matching the experimental loads, and then unloaded to zero in ten steps to obtain residual stresses. The stress output from ADINA is a listing of nodal or Gauss point stresses for each element. Since the only area of interest in this analysis was the distribution of stresses along the reduced cross-section, no large post-processing program was developed or used. All final computations using ADINA output data were accomplished on a HEWLETT-PACKARD 9830A calculator, using short programs coded in BASIC. If more extensive stress

distribution information were desired, some form of automated post-processing would be necessary to reduce the computational workload. At a minimum, nodal stress outputs by ADINA must be averaged to obtain unique values of stress at nodes shared by more than one element.

2. Richardson Extrapolation

The use of course and fine meshes allows extrapolation to an infinitely fine mesh as discussed earlier.

Richardson extrapolation [Ref. 5] was used in this analysis where:

$$\sigma_{\text{extrap}} = \frac{\sigma_{\text{c}}(h_{\text{F}})^{\text{m}} - \sigma_{\text{F}}(h_{\text{c}})^{\text{m}}}{h_{\text{F}}^{\text{m}} - h_{\text{C}}^{\text{m}}}$$
(2)

where

 σ_{extrap} = extrapolated solution

 σ_{c} = solution obtained with h=h_c

 σ_{F} = solution obtained with $h=h_{F}$

h = linear dimension of course element

 $h_{\rm p}$ = linear dimension of fine element

m = 2 (for this analysis)

The exponent m is determined by the order of the discretization error $O(h^m)$. Since h represents the length of an element the element area is represented h^2 . In a two dimensional problem such as this $O(h^m)$ is of the order of h^2 , the area of an element. In the mesh refinement scheme

used $h_F = \frac{1}{2}h_C \text{ or } \frac{h_F}{h_C} = \frac{1}{2}$. Equation (2) can be rewritten

$$\sigma_{\text{extrap}} = \frac{\sigma_{\text{c}} (\frac{h_{\text{F}}}{h_{\text{c}}})^2 - \sigma_{\text{F}} (\frac{h_{\text{c}}}{h_{\text{c}}})^2}{(\frac{h_{\text{F}}}{h_{\text{c}}})^2 - (\frac{h_{\text{c}}}{h_{\text{c}}})^2}$$
(3)

thus

$$\sigma_{\text{extrap}} = \frac{\sigma_{\text{F}} - \frac{1}{4} \sigma_{\text{c}}}{\frac{3}{4}} \tag{4}$$

Equation (4) then becomes the relation to obtain extrapolated stresses from coarse and fine mesh results in a two dimensional analysis. Better extrapolations can be obtained by using three or more refined meshes, but, the computational effort increases significantly.

3. Optimal Stress Locations and Local Smoothing

It is generally accepted that the most accurate sampling points for stresses are the Gauss integration points within the element [Ref. 15, p. 281, and Ref 18]. In this analysis, the nodal points are of the greatest interest; thus a technique of local smoothing must be applied to the integration point stresses to obtain nodal stresses as reported by Hinton and Campbell [Ref. 19]. The formulation of this local smoothing technique for ADINA elements is developed in Appendix B. The nodal values obtained must then be averaged if shared by two or more elements.

4. Computational Times

Because of the extremely large size of ADINA (about 17,000 lines of code in the NPS version) and the out of core solver, it does not adapt well to time sharing systems. Using the IBM 360 system at NPS, ADINA required 31 user defined overlays to create a manageable load module in about 30 minutes of CPU time. With the new IBM 3033 MVS system at NPS, ADINA is compiled without overlays in about one minute. When using a load module, the program execution took less than 2 minutes CPU time on the IBM 3033.

In addition to ADINA, the preprocessor (PSAP1) and post-processing techniques involve considerable time and effort. Figure 14 is a flow chart of the computational procedure used in this analysis. An example of the JCL to use ADINA in load module form on the IBM 3033 MVS system with use of the mass storage facilities is shown in Appendix C.

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V. RESULTS OF ANALYSIS

A. CIRCULAR HOLES IN LINEAR MATERIAL

The FEA results for a circular hole in a finite width strip were used to validate the elastic computational procedure discussed earlier. The results of Howland [Ref. 8] were compared to both the Gauss point smoothed results and the nodal output results in Fig. 15. The stress concentration factor σ/σ_{∞} is referenced to the far-field stress. The smoothed results give the best match to the results of Howland at the edge of the hole, and the only significant variation between the two FEA methods occurs within the first 0.25 inches from the edge. In order to obtain the 0.25 inch stress value for the coarse mesh, in the Gauss point smoothed result, a midside node value had to be obtained by the averaging method discussed in Appendix The linear distribution of smoothed stresses along the sides of the element, [Ref. 19], appears to produce a less accurate result in this area of extreme stress gradient, when compared to ADINA's nodal output result. This tendency was noted in all cases; however, the peak stress values from smoothed results consistently gave better correlation with other investigators [Ref. 20].

A circular hole with $\lambda = 0.25$ was also analyzed and compared to the experimental results of Stenstrom [Ref. 1]

along with an interpolation of Howland's results. The σ_{θ} experimental data correlates well with the FEA results; however, the σ_{r} experimental data shows significant variation between 0.125 and 0.375 inches from the edge of the hole, as seen in Fig. 16.

B. OPPOSITE U NOTCHES IN LINEAR MATERIAL

The results for linear analysis are presented in non-dimensional stress concentration form; however, the normalizing stress changes. For U notches K_T is the stress concentration factor referenced to the theoretical, nominal stress (σ_n) in the reduced cross-section where σ_n = Load/Area of Reduced Cross-Section.

1. Shallow Notch Panel

The FEA results plotted with the experimental data of Stenstrom are shown in Fig. 17. Once again both FEA results are shown and the variation for the two methods occur within 0.25 inches from the notch edge; however, there was less variation than was seen in the circular hole analyses.

For this panel the experimental data appear to be uniformly below the FEA results for σ_{θ} . The σ_{r} data shows significant variation at the 0.625 inch point but follows the proper trend within 0.5 inches from the notch edge. According to data collected by Peterson [Ref. 20], this notch geometry should yield a maximum $K_{r}=2.74$. The

Gauss point smoothed results matched this value exactly. Stuart [Ref. 3] reported a $\rm K_T$ = 2.69 for this same notch geometry, with a standard deviation of 0.187 in the 14 samples he measured by photoelastic methods. Early photoelastic work by Frocht [Ref. 21] determined $\rm K_T$ = 2.7 for this notch geometry. The FEA results appear to be in good agreement with other investigators, for this notch geometry.

2. Deep Notch Panel

Results of the FEA for a deep notch were plotted with Stenstrom's experimental data in Fig. 18. The results of the two FEA methods again diverge within 0.5 inches from the notch edge. FEA stress values at the 0.25 inch point have spread farther apart in this case since the stress gradient is very severe at that point. The experimental data correlates well for both σ_{θ} and σ_{r} ; however, the maximum experimental σ_q is considerably lower with a $K_m = 3.83$. Results reported by Stuart for this notch geometry was a $K_{T} = 4.05$ with a standard deviation of 0.219 for 14 specimens measured by photoelastic methods. Frocht [Ref. 22] reported a photoelastic $K_m = 3.9$ for this notch geometry, but concluded that the result was 5-10% low, giving a corrected range of K_{m} from 4.1 to 4.3. The Gauss smoothed FEA result gave a $K_{\rm TM}$ = 4.24 which compares well to an empirical relation given by Peterson [Ref. 20] for r/d < 0.25.

 $K_{T} = (1 - \frac{2t}{D}) (0.78 + 2.243\sqrt{t/r}) \left[0.993 + 0.18 \frac{2t}{D} - 1.06 (\frac{2t}{D})^{2} + 1.71 (\frac{2t}{D})^{3} \right] (5)$ where

t = notch depth (3.9375)

r = notch radius (0.625)

d = minimum width (15.625)

D = maximum width (23.5)

Inserting the values above into Eq. (5) gives a ${\rm K_T}=4.26$, which is 1/2\$ above the FEA result. Other FEA results reported by Armen, Pifko and Levin [Ref. 13] and Griffis [Ref. 23], using linear strain triangle (LST) elements, produced ${\rm K_T}$ values within 5% of those produced by use of Eq. (5). The rectangular elements used in this analysis are known to give better results than LST elements as noted by Clough [Ref. 24]. It is clear that the FEA results obtained for this notch are in good agreement with other works.

C. OPPOSITE U NOTCHES IN NONLINEAR MATERIAL

The analysis for loading into the plastic region of the 7075-T6 aluminum was made using the bilinear material model discussed earlier. The loads used were selected to match those used in the experiments of Stenstrom; thus allowing direct comparison. The strains obtained in those experiments were used to solve for stresses by use of the Prandtl-Reuss plastic flow equations.

1. Shallow Notch Panel

The results of FEA for the three load cases, 60,000, 65,000 and 70,000 lbs are presented along with the experimental results in Figs. 19 through 21. The $\boldsymbol{\sigma}_{\boldsymbol{A}}$ results compare well although no trend for peak σ_{A} stress away from the notch edge is shown in the experimental data. In all cases the FEA determined the peak $\boldsymbol{\sigma}_{\text{A}}$ stress to occur near the yield boundary, and the gradient of the $\boldsymbol{\sigma}_{\boldsymbol{A}}$ stress to fall off dramatically in the plastic zone. This characteristic behavior of the $\boldsymbol{\sigma}_{\boldsymbol{\rho}}$ stress was reported by other investigators [Refs. 13 and 23] using FEA on 2024-T3 aluminum. Plane elastic-plastic stress distributions reported by Frocht [Ref. 25] show similar trends. The experimental data also shows a marked change in the gradient of $\boldsymbol{\sigma}_{\boldsymbol{\theta}}$ stress within the plastic region. The growth of this plastic region is approximated using the FEA results for this notch in Figs. 22 through 24.

Experimental data for the σ_r stress distribution matches the FEA results closely except at the notch edge where the measured σ_r does not go to zero as it should. The characteristic peak value of σ_r near the plastic boundary as seen in the FEA results is also shown by the test data.

The FEA residual stress computed upon unloading from the three load cases are shown in Figs. 25 through 30. The characteristic distributions of the σ_{θ} residual stress

agrees with those reported by others [Refs. 25, 26 and 27]. The experimental residual stress distributions reported by Stenstrom show similar trends but significant variations when compared to the FEA results.

2. Deep Notch Panel

Three load cases were computed to plastic loading levels; however, only limited experimental results are available for this notch as seen in Fig. 31. The 30,000 lb load is just at the onset of yield in the notch root area. Limited residual experimental data [Ref. 3] was available for comparison in Figs. 32 and 33 which are plots of the residual $\sigma_{\rm A}$ and $\sigma_{\rm r}$ stress distributions as a result of the three loading cases. The 30,000 lb load has caused yielding in a small region at the root of the notch as seen in Fig. 34. Figures 35 and 36 illustrate that the plastic zone does not grow to the extent it did in the shallow notch. The stress gradients are very severe in the deep notch and as a result the 0.25 inch sampling points used in the FEA may be useful in only showing gross trends close to the notch edge. trends appear to be much the same as in the shallow notch, with the peak σ_{A} and σ_{r} stresses occurring near the yield boundary. The yield boundaries shown in Fig. 31 are approximations based on qualitative analysis of the finite element results. The $\sigma_{_{\mbox{\scriptsize A}}}$ experimental data for the 30,000 1b load case correlates well with the peak stress, again

appearing low as it did in the linear analysis. The residual σ_θ stress distribution in Fig. 32 follow much the same trends as seen in the shallow notch but with much higher gradients within the first 0.5 inches from the notch. The FEA results for the residual σ_r stresses shown in Fig. 33 indicate a limitation in the element size used since the σ_r value of the notch edge does not return to zero as it should. Because of this problem the data may be questionable for showing proper trends in the first 0.5 inch from the notch edge.

3. Rigid-Perfectly Plastic Panel

A stress distribution for the theoretical material used in slip-line theory was desired. By using ADINA's bilinear material model such a material could be approximated reasonably well. For this analysis a Young's Modulus (E) of 10^{26} psi was used to model perfect rigidity. The strain hardening modulus (E_t) was set to zero to model perfect plasticity. Poisson's ratio (ν) was 0.4999999, as close to 0.5 as the computer would allow. The E = 10^{26} also represents a computer limit in approaching an infinitely large E. Figure 37 illustrates the results obtained and compares them to a slip-line solution. The results are normalized to the arbitrary 73,000 psi yield stress used in the analysis. The σ_{θ} values obtained agree exactly with slip-line theory. Conversely the σ_{r} results do not reflect the same values as slip-line theory, but do show

a similar trend. The growth of the plastic zone obtained is shown in Figs. 38 through 40.

VI. CONCLUSIONS AND RECOMMENDATIONS

The results obtained from the FEA have proven useful in determining the validity of experimental data gathered by photoelastic techniques. The FEA results varied by less than 1% when compared to published analytical results and handbook values. Experimental data from Stenstrom's photoelastic work correlated well with the FEA results. The primary exception was the residual stress experimental values, which varied significantly from the FEA results. The variation may be in transforming the residual strains measured photoelastically into stresses for comparison with the FEA results, since ADINA only provides a stress output. Limitations of ADINA's bilinear material model, initially considered severe, do not appear to have hampered this investigation. A possible exception is the residual analyses where the transition region from elastic to plastic strains becomes especially important. The Gauss point smoothed results gave the best correlations at the edge singularities in all cases; however, due to the limitations noted at 0.25 inches from the edge, the results at that specific point may not be as accurate for this method. The nodal output results gave consistently higher stress values at the edge singularities. Because

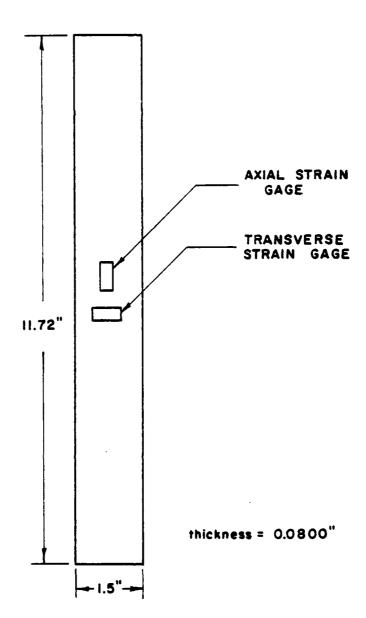
of the severe stress gradients near the deep notch analyzed the use of a finer element mesh near the notch would probably produce better results.

The effort involved in developing two meshes such as those used in this thesis is considerable. An automatic mesh generation capability would reduce the workload and allow experimentation with several types of element meshes.

ADINA proved to be a useful and powerful program, as expected, but something simpler and less awkward to use may be all that is required for two dimensional analysis. Such a system is already in use at NPS but does not offer non-linear capabilities. If use of ADINA is to be continued in this type of investigation, a post-processing program should be adapted. There are programs available to post-process ADINA data at NPS [Refs. 28 and 29] but they would require modifications to work with two dimensional analyses and the VERSATEC plotter.

Standardized material property testing would ease the inevitable task of obtaining basic material properties for use in analysis or experiments. Some form of automatic data collection with use of the MTS testing machine would allow testing of a larger sample population and provide statistically more accurate information.

FIGURE 1
2 GAGE SPECIMEN



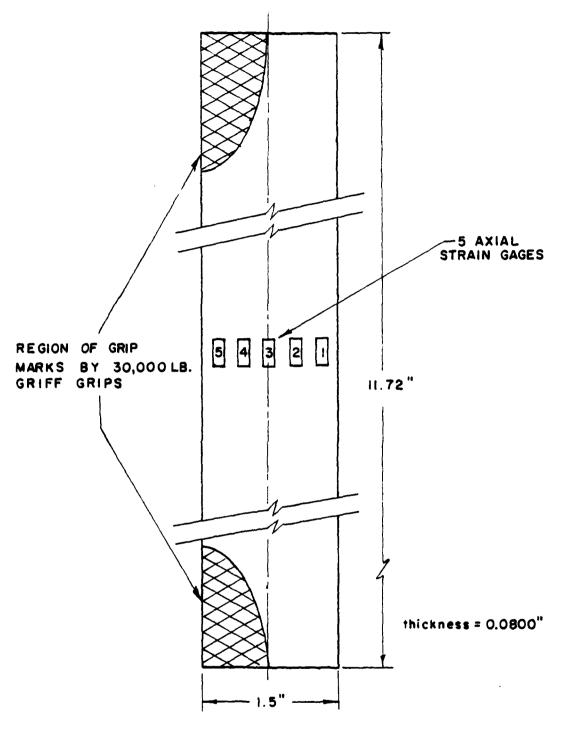


FIGURE 2

5 GAGE SPECIMEN

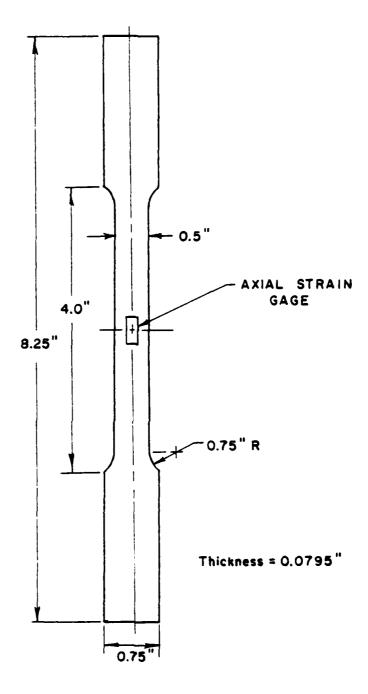
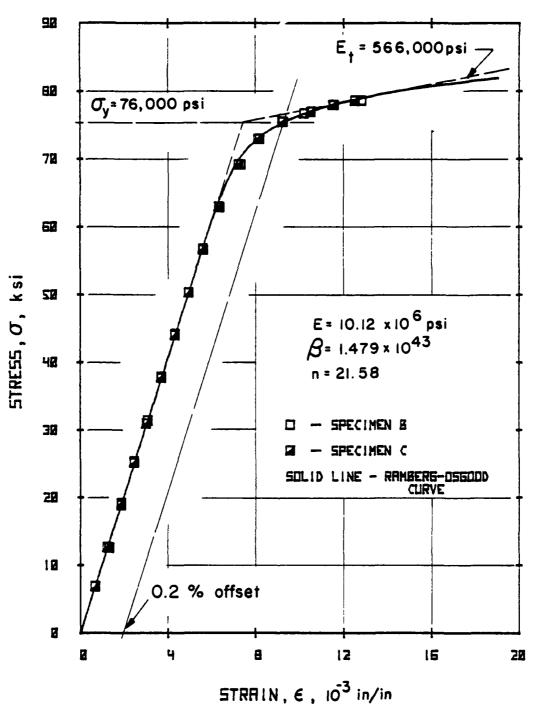
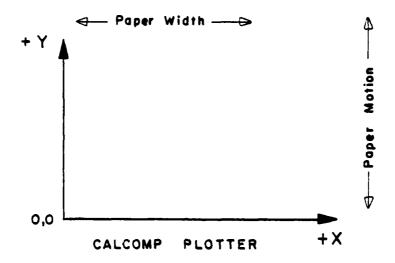


FIGURE 3

1 GAGE SPECIMEN

FIGURE 4
7075-T6 RLUMINUM STRESS-STRRIN CURVE





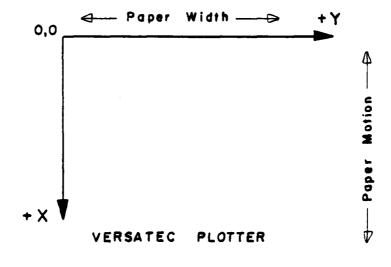
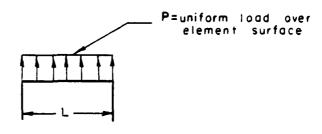


FIGURE 5

CALCOMP AND VERSATEC PLOTTER AXES



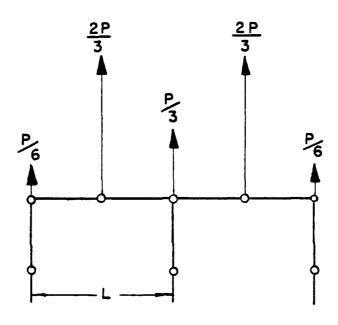
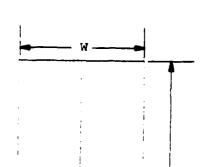


FIGURE 6
NODAL LOADING DIAGRAM

SERVINGS?



- 28 ELEMENTS (ISOPARAMETRIC)
- 111 NODES
- 192 DEGREES OF FREEDOM

DIMENSIONS

λ	W	L	RADIUS
0.2	5	25"	1"
0.25	4.0625	20"	1"

$$\lambda = \frac{\text{RADIUS}}{W}$$

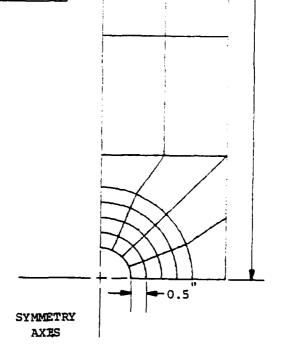


FIGURE 7

COURSE MESH FOR CIRCULAR HOLES

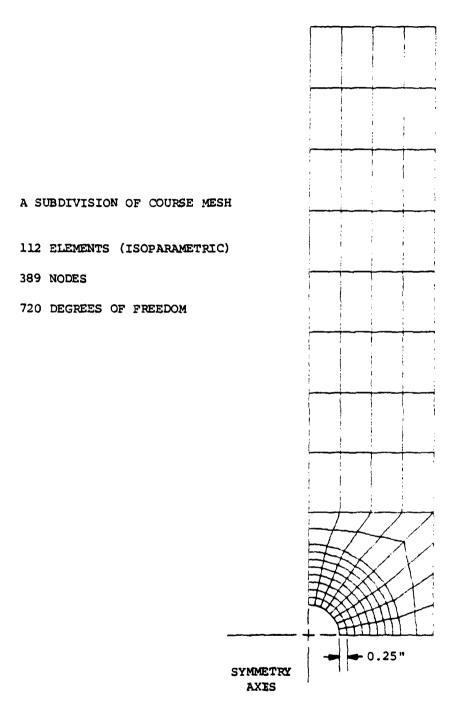


FIGURE 8
FINE MESH FOR CIRCULAR HOLES

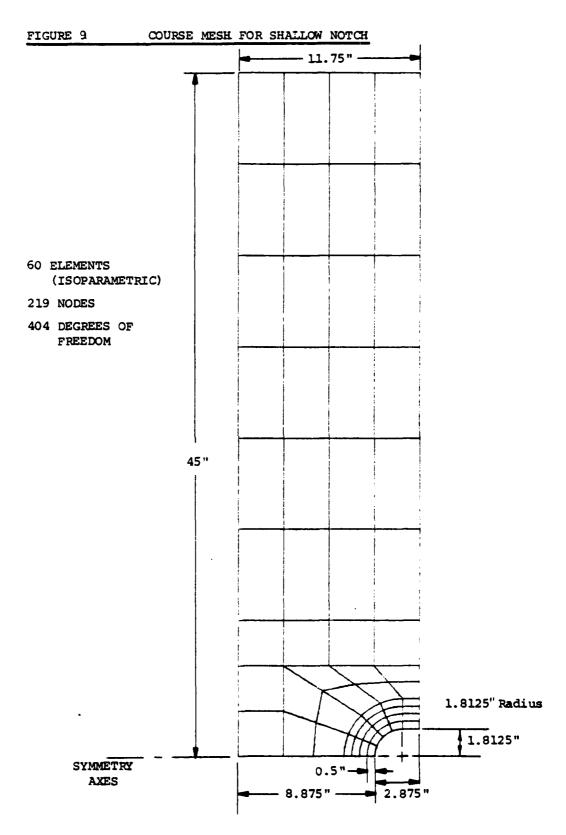
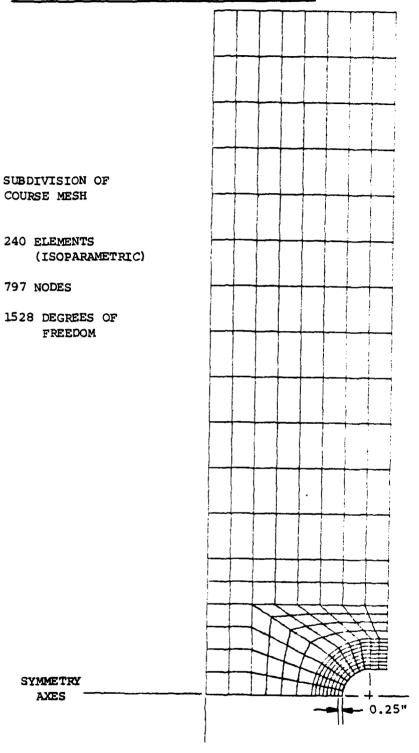
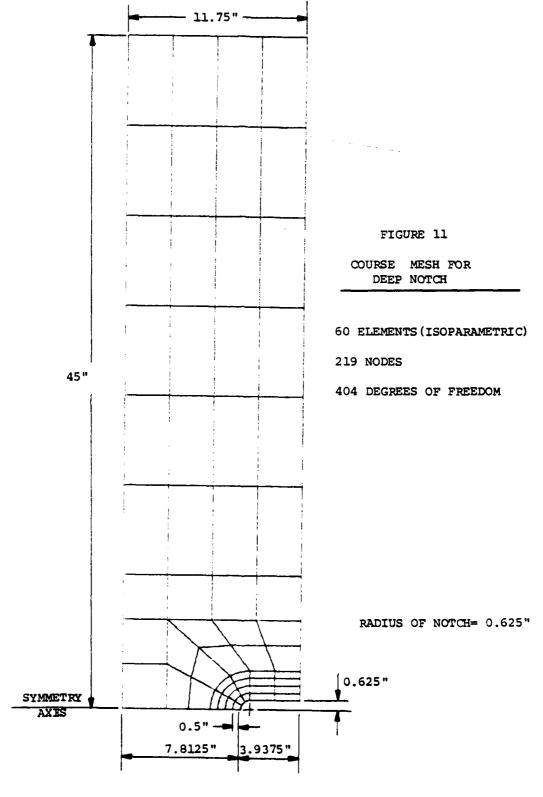
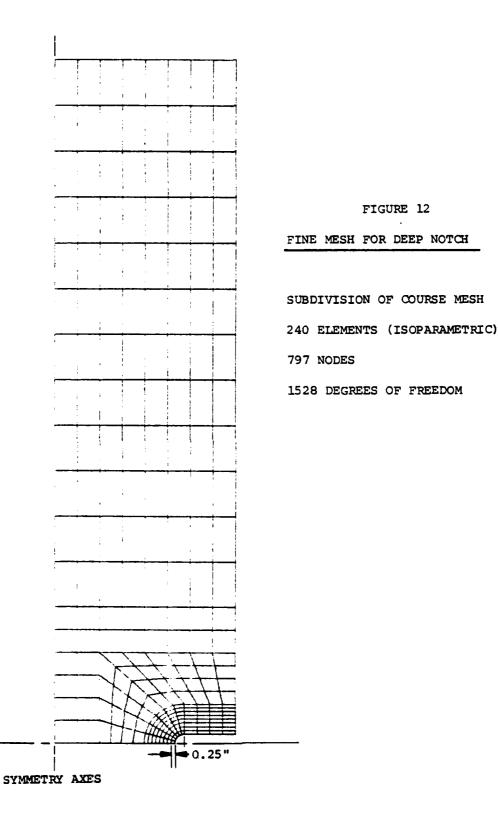


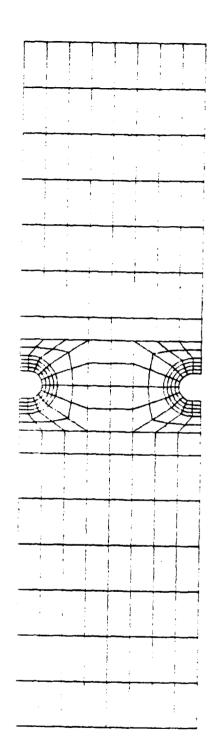
FIGURE 10 FINE MESH FOR SHALLOW NOTCH



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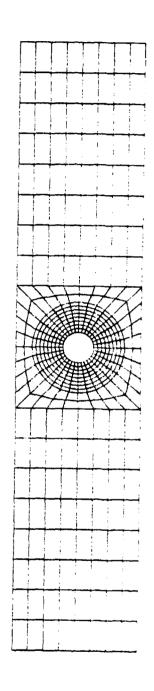
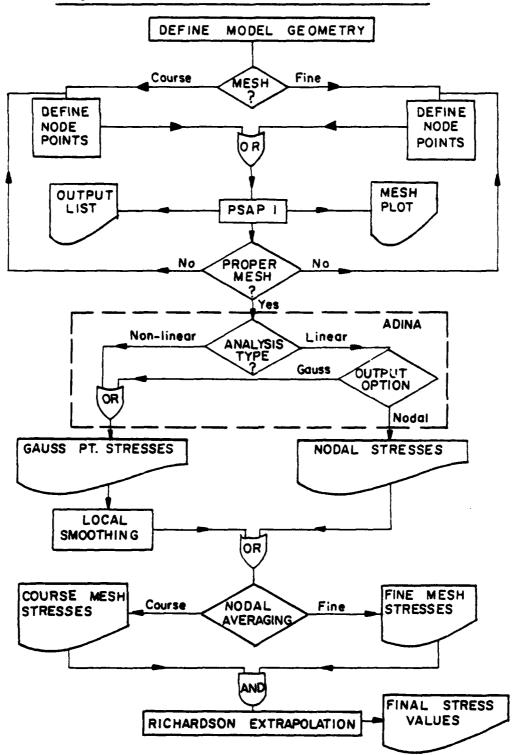


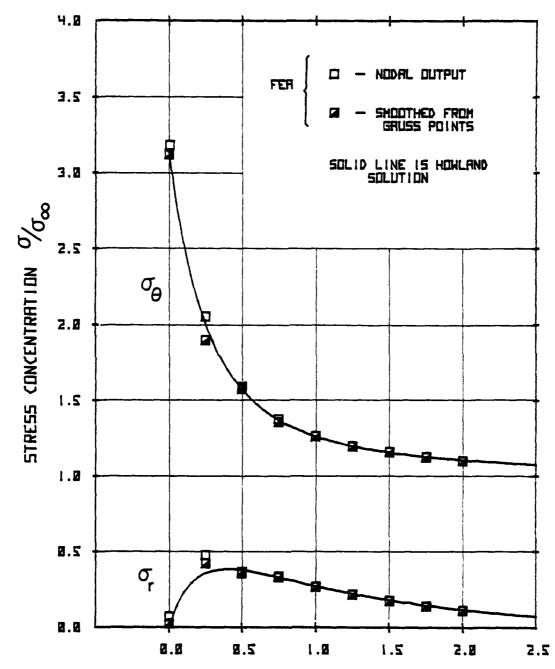
FIGURE 13

EXAMPLE OF COMPLETE PANEL MESHES



· 2 /2/2000

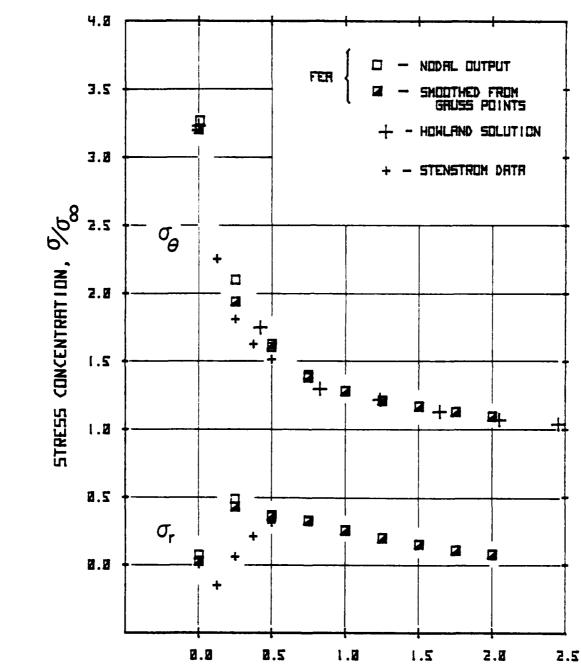
FIGURE 15 CIRCULAR HOLE λ =0.2 LINEAR RESULTS



DISTRNCE FROM HOLE / inches

FIGURE 16

CIRCULAR HOLE \(\lambda=\mathbb{Q}\).25 LINEAR RESULTS



DISTRNCE FROM HOLE, inches

FIGURE 17
SHRLLOW NOTCH LINEAR RESULTS

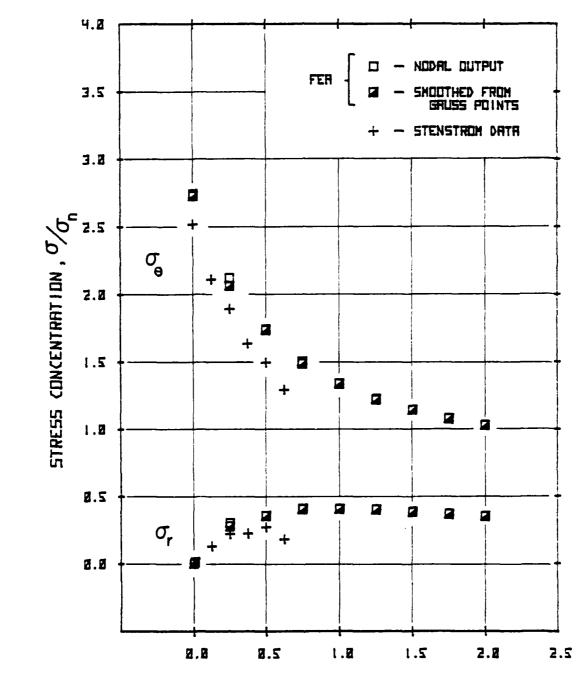


FIGURE 18
DEEP NOTCH LINEAR RESULTS

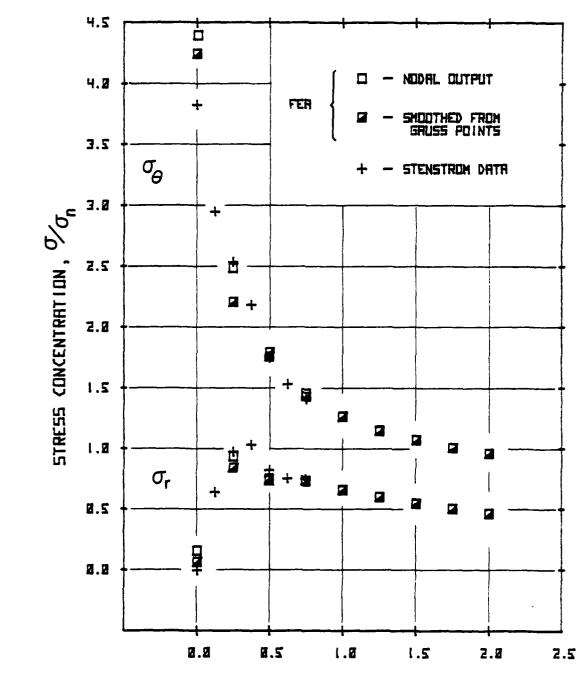


FIGURE 19
SHALLOW NOTCH GRADRIB LORD ELASTIC-PLASTIC RESULTS

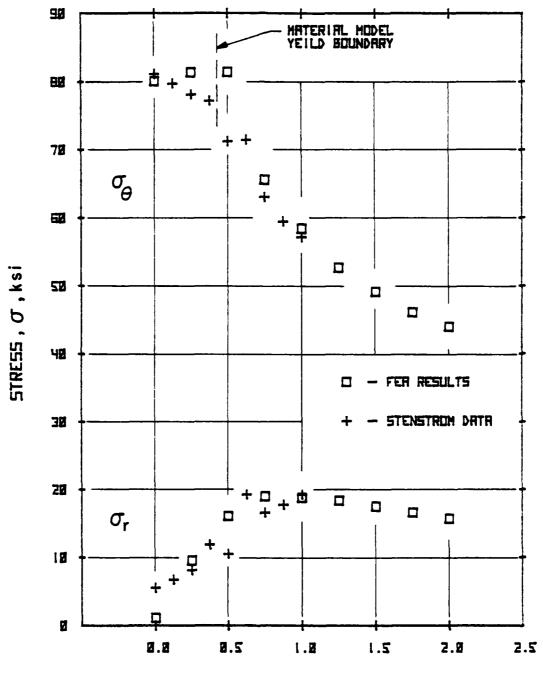
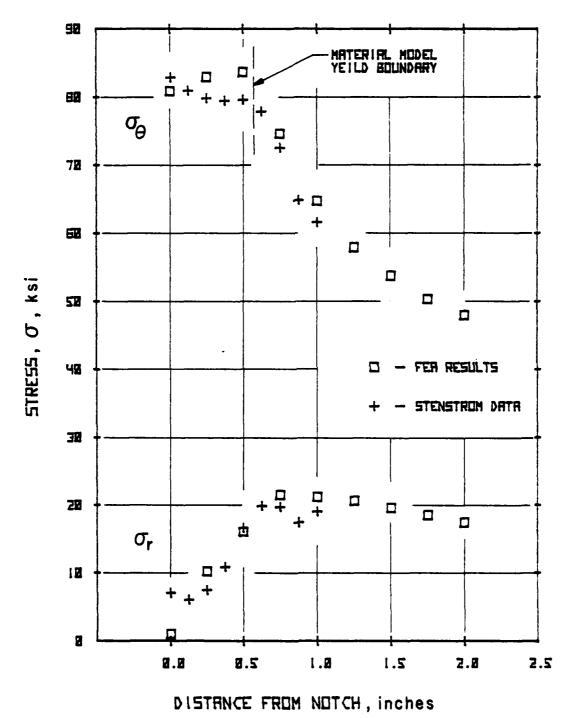


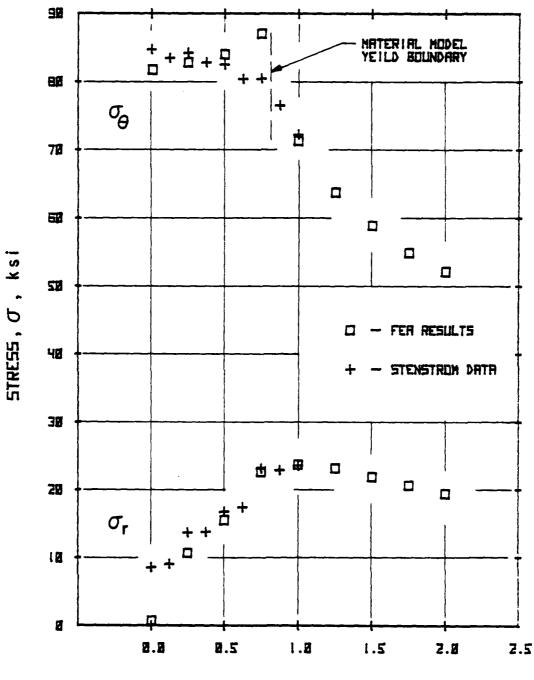
FIGURE 20
SHALLOW NOTCH 65000 LB LOAD ELASTIC-PLASTIC RESULTS



The second of the second of

FIGURE 21

SHRLLOW NOTCH 788888 LB LORD ELASTIC-PLASTIC RESULTS



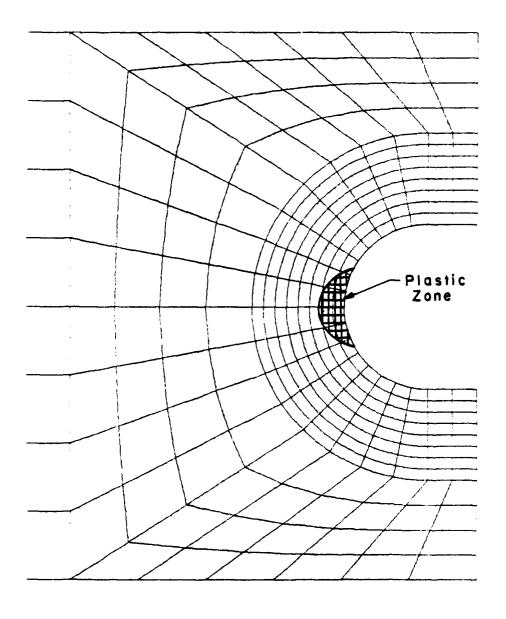


FIGURE 22
SHALLOW NOTCH 60,000 LB LOAD PLASTIC ZONE

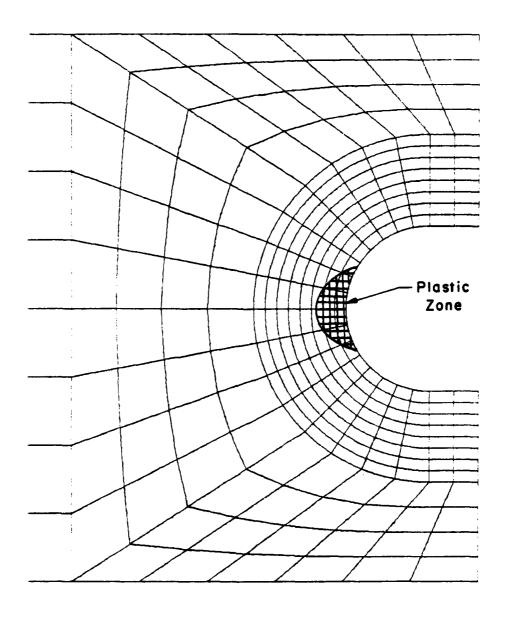


FIGURE 23
SHALLOW NOTCH 65,000 LB LOAD PLASTIC ZONE

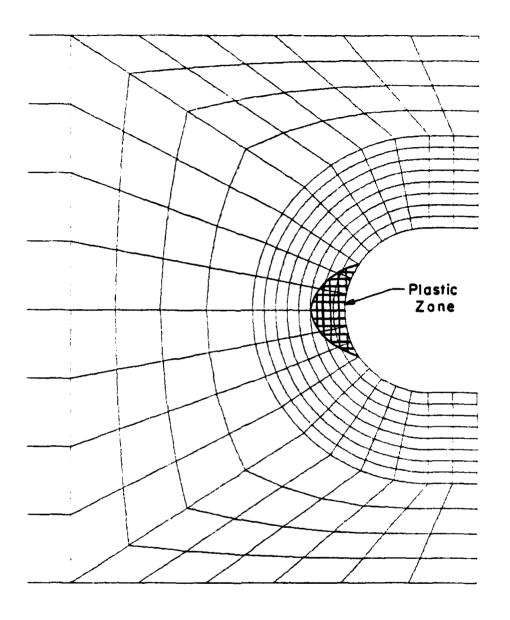


FIGURE 24

SHALLOW NOTCH 70,000 LB LOAD PLASTIC ZONE

FIGURE 25 SHALLON NOTCH RESIDUAL $\sigma_{\!\!\!\Theta}$ FROM 68,888 LB LORD

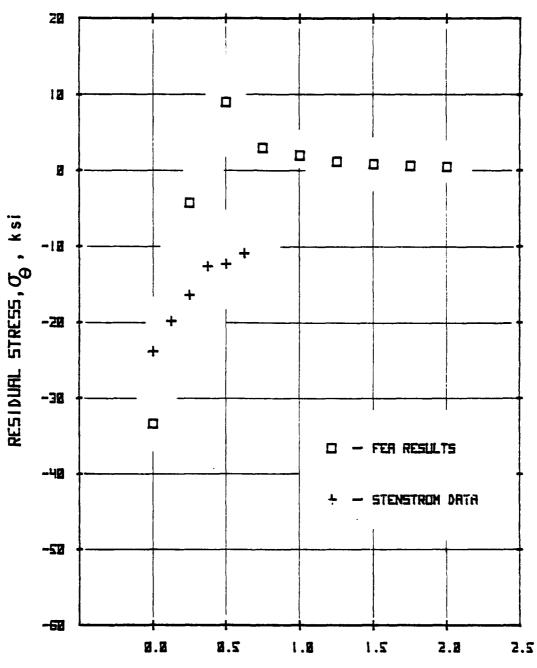


FIGURE 25 SHALLON NOTCH RESIDUAL \mathcal{O}_r FROM 62/2020 LB LORD

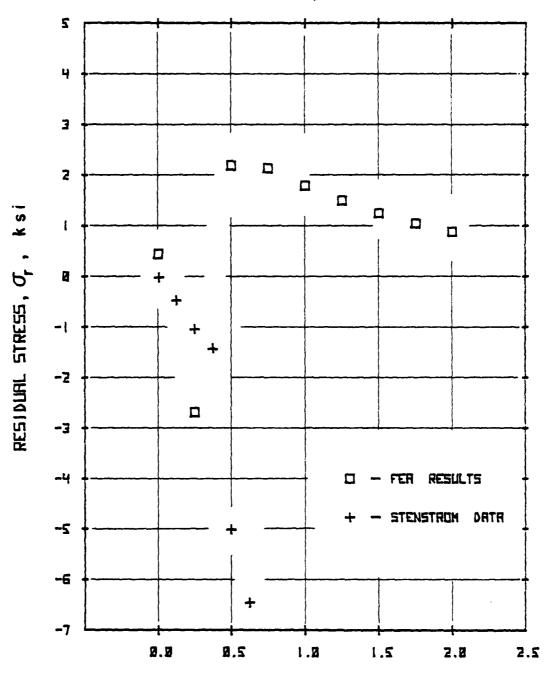


FIGURE 27

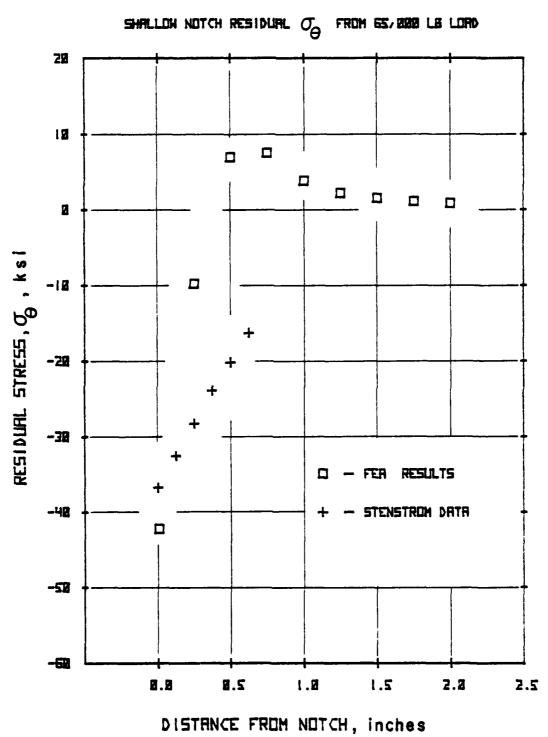


FIGURE 28 SHRLLOH NOTCH RESIDUAL σ_r FROM 65,000 LB LDAD

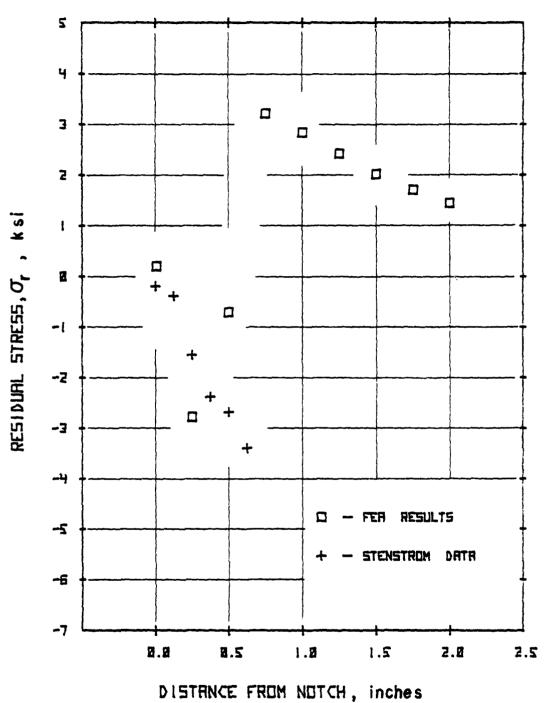
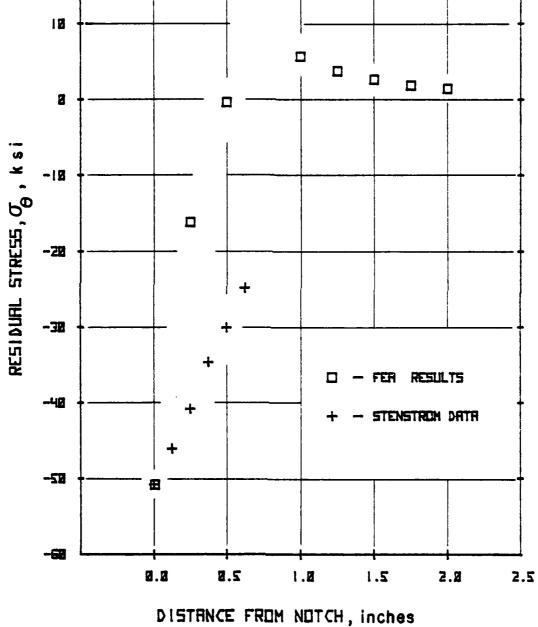


FIGURE 29 SHALLOW NOTCH RESIDUAL OF FROM 78, 2020 LB LOAD



20

FIGURE 30 SHALLOW NOTCH RESIDUAL $\sigma_{\!r}$ FROM 79,090 LB LOAD 5 4 3 2 RESIDUAL STRESS, $\sigma_{
m r}$, ksi Z -1 -2 -3 -4 FER RESULTS STENSTROM DATA -5 -6 **-7** 0.0 2.5 1.2 1.5 2.8 2.5

66

PIGURE 31

DEEP NOTCH PLASTIC LOADING RESULTS

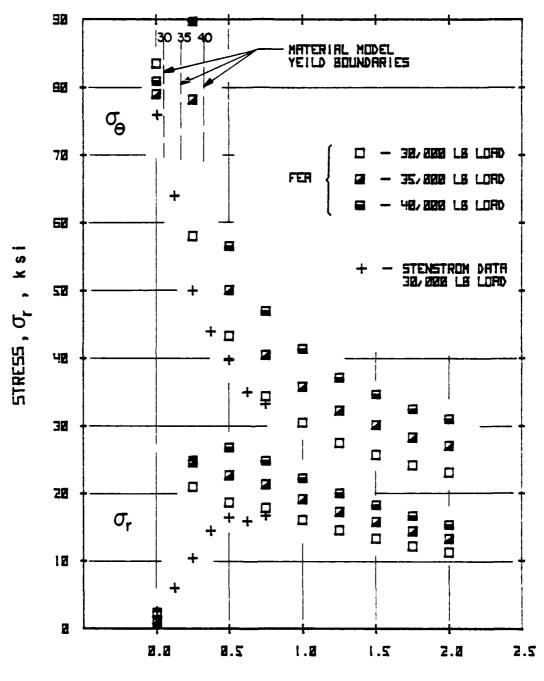
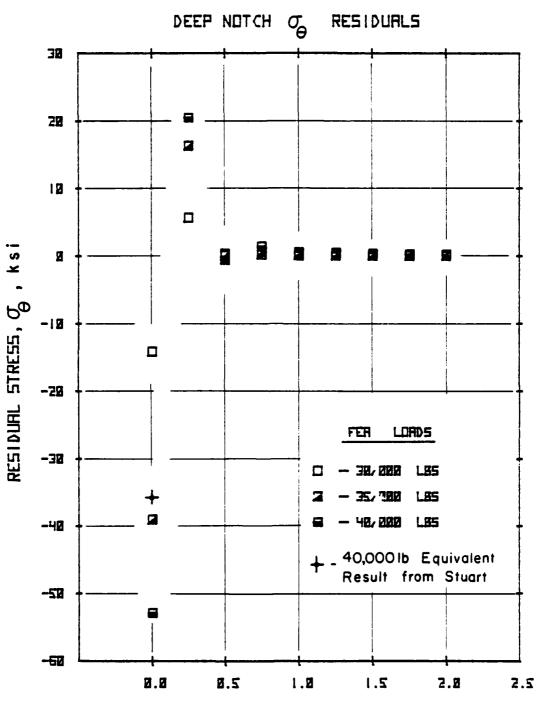


FIGURE 32



DISTRNCE FROM NOTCH, inches

F16URE 33 DEEP NOTCH σ_{r} RESIDUALS 3 2 RESIDUAL STRESS, $\sigma_{
m r}$, ksi ı 7 Z -1 FER LURDS -2 -3 1.0 1.5 2.2 2.0 2.8 2,5

69

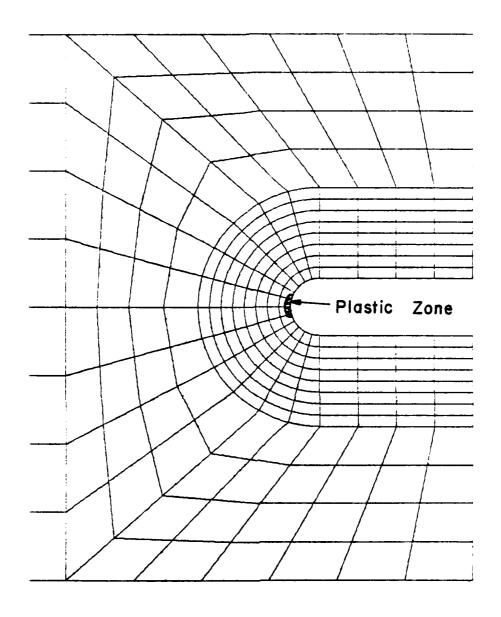


FIGURE 34

DEEP NOTCH 30,000 LB LOAD PLASTIC ZONE

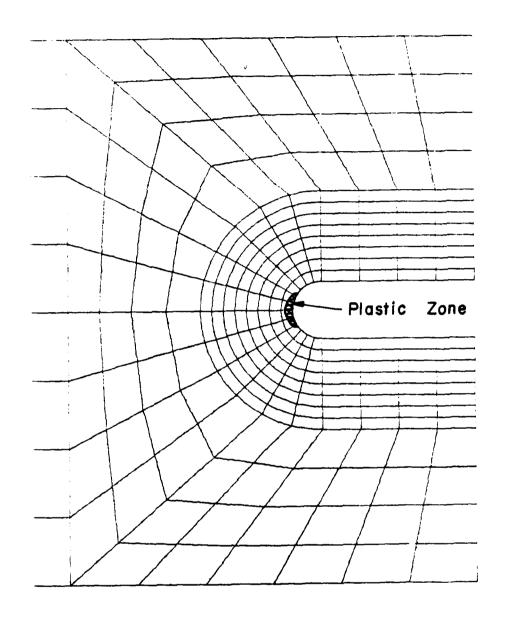


FIGURE 35

DEEP NOTCH 35,000 LB LOAD PLASTIC ZONE

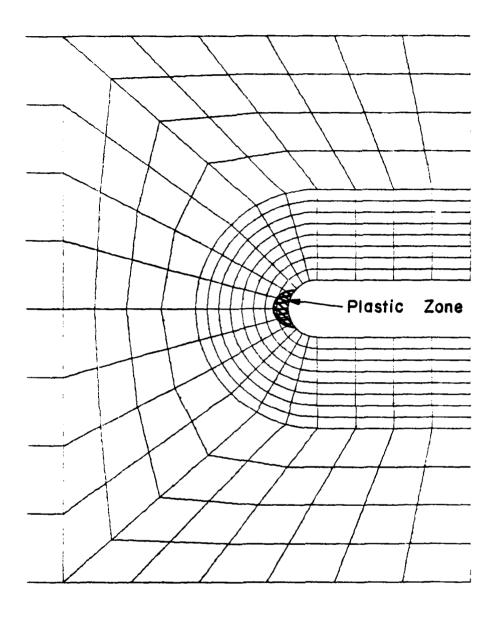
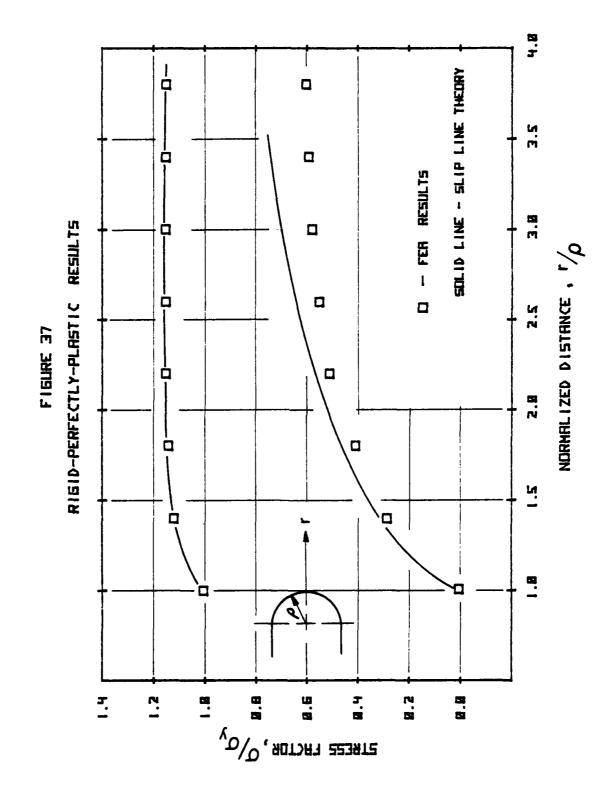


FIGURE 36

DEEP NOTCH 40,000 LB LOAD PLASTIC ZONE



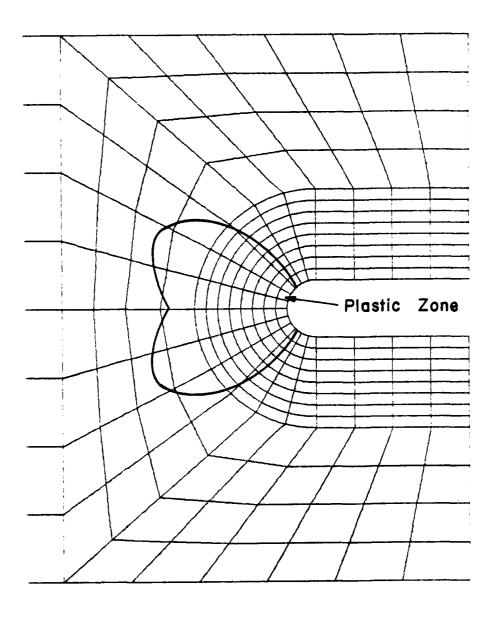


FIGURE 38

RIGID-PERFECTLY-PLASTIC INITIAL PLASTIC ZONE

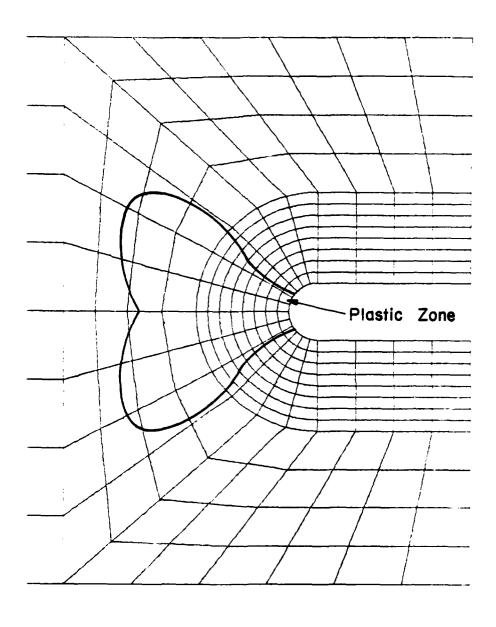


FIGURE 39

RIGID-PERFECTLY-PLASTIC INTERMEDIATE PLASTIC ZONE

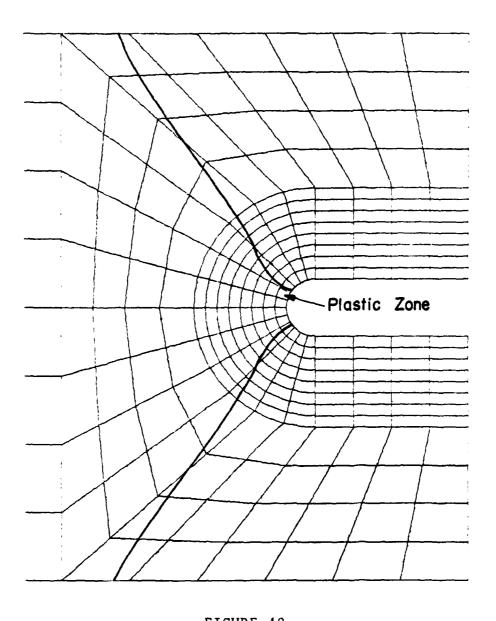


FIGURE 40

RIGID-PERFECTLY-PLASTIC FINAL PLASTIC ZONE

TABLE'I. MTS AND REIHLE 5 GAGE TEST RESULTS

All Strains are 10⁻⁶ in/in

MTS Test Machine

LOAD	STRAINS				
lbs	$\frac{\varepsilon_1}{\varepsilon_1}$	ε2	ε ₃	€ 4	[€] 5
1000	-3	421	814	1235	1638
2000	338	1003	1619	22 79	2903
3000	960	1714	2431	3186	3908

REIHLE Test Machine

LOAD	STRAINS				
lbs	ϵ_1	ε ₂	ε ₃	ε ₄	€ ₅
1000	800	763	755	741	726
2000	1564	1540	1546	1543	1535
3000	2370	2334	2363	2377	2388

TABLE II. MTS SPECIMEN A TEST RESULTS

Cross-section = 0.03975 in^2

01030 500	22011 - 0103373 111
Load, lbs.	Strain, ε , 10^{-6} in/in
256	615
503	1204
750	1801
1005	2423
1255	3042
1505	3665
1778	4352
2003	4925
2252	5587
2508	6355
2755	7365
2905	8230
2984	9045
3037	10150

TABLE III. MTS SPECIMEN B TEST RESULTS

Cross-section = 0.03975 in^2

Load, lbs.	Strain, e, 10 ⁻⁶ in/in
588	1259
750	1650
1មិមិ	2453
1250	3980
1500	3760
1750	4329
2000	4950
2250	5630
2500	5389
2750	7349
2900	3200
ଓଡ଼େଉ	9259
3050	10200
3199	11550
3125	12800

TABLE IV. MTS SPECIMEN C TEST RESULTS

Cross-section = 0.03975 in^2

Load, lbs.	Strain, ε , 10^{-6} in/in
272	66)
503	1220
762	1850
1008	2451
1231	3997
1506	3690
1755	4313
2000	4 % 4 छ
2255	5607
2503	5325
2750	7330
2900	8120
3000	9200
3060	10500
3100	11500
3125	(250)

TABLE V. REIHLE SPECIMEN TEST RESULTS $\text{Cross-section = 0.12 in}^2$

LOAD	STRAIN, E1	STRAIN, ϵ_2
lbs.	10 ⁻⁶ in/in	10 ⁻⁶ in/in
500	245	- 1.5
រួមាម៉ាម៉	720	- <u>1</u> i i j
15ଖଣ	1114	- : £ +
ଅଷ୍ଟ୍ର	1501	-492
2500	1895	
ଓଡ଼ିଖ	2291	
3500	2795	-371
-ស្ស៊ូឡ	3995	49,99
4500	3515	# 1
5000	3912	-1255
5500	4332	- i 4
6999	4750	-1514
6500	5198	-1347
7000	5595	-1784
7500	6075	-1923
8000	5649	-2103
8500	7385	-2075
9000	3663	-2636
9500	12245	-4435

TABLE VI. $\lambda = 0.2$ HOWLANL DATA

DISTANCE FROM HOLE in.	[♂] 8/ ♂ _∞
ଡ.ଡ	3.14
0.5	1.57
1.0	1.25
1.5	1.16
2.0	1.11
2.5	1.07
3.0	1.05
3.5	1.01
4.0	0.97

TABLE VII. $\lambda = 0.25$ HOWLAND DATA

DISTANCE FROM HOLE in.	^σ θ/ σ _∞
ଡ. ଅପ୍ତ	3.23
0.422	1.75
0.828	1.30
1.234	1.22
1.641	1.13
2.047	1.07
2.453	1.94
2.859	ម.មក
3.063	0.95

TABLE VIII. λ = 0.2 FEA RESULTS - NODAL OUTPUT

 $\sigma = 5000 \text{ psi}$

	0 - 1000 bar	
DISTANCE FROM HOLE, in.	σ _θ , psi	σ _r , psi
0.00	15938.2	351.7
0.25	10259.7	2375.8
0.50	7875.7	1783.5
0.75	6877.0	1873.1
1.60	6307.4	1334.7
1.25	5995.4	1987.2
1.50	5797.7	874.4
1.75	5633.9	70 0.5
2.00	5 509.3	556.8

TABLE IX. λ = 0.2 FEA RESULTS - GAUSS OUTPUT

 σ_{∞} = 5000 psi

DISTANCE FROM HOLE, in.	σ _θ ,psi	σ _r ,psi
9.99	15595.4	128.9
0.25	9482.6	2104.1
0.50	7953.8	1826.6
0.75	6783.7	1650.4
1.00	-6316.l	1348.7
1.25	5975.6	1088.8
1.50	5 795.8	830.1
1.75	5623. 8	695.7
2.00	5499.9	554.9
•		•

TABLE X. λ = 0.25 FEA RESULTS - NODAL OUTPUT

DISTANCE	ರ್ಹ ≈ 4500	psi
FROM HOLE, in.	σ _θ ,psi	o _r ,psi
0.00	14745.5	329.8
0.25	9447.0	1181.1
0.50	7232.6	1599.3
0.75	6304.7	1473.5
1.00	5771.7	1139.6
1.25	5471.2	891.6
1.50	5266.9	671.0
1.75	5091.7	489.1
2.00	4940.2	354.5

TABLE XI. λ = 0.25 FEA RESULTS - GAUSS OUTPUT $\sigma = 4500 \text{ psi}$

DISTANCE	0° - 4300 bar		
FROM HOLE, in.	σ _θ ,psi	o ,psi	
ଡ.ଡଡ	14422.8	121.2	
0.35	8721.2	1927.1	
0.50	7317.1	1639.7	
0.75	6218.6	1452.4	
1.00	5779.6	1151.5	
1.25	5453.3	891.0	
1.50	5267.1	677.3	
1.75	5085.9	486.9	
2.00	4937.9	343.8	

TABLE XII. SHALLOW NOTCH FEA LINEAR RESULTS - NODAL $\sigma_{\mathbf{n}} = 4225 \text{ psi}$

DISTANCE FROM NOTCH, in.	σ _θ ,psi	o _r ,psi
0.00	11584.9	94.5
0.25	8966.1	1279.9
0.50	7335.6	1501.3
0.75	6347.3	1731.7
1.00	5655.0	1713.2
1.25	5184.1	1703.5
1.50	4832.4	1626.7
1.75	4564.7	1560.6
2.00	4361.:	1484.7

TABLE XIII. SHALLOW NOTCH FEA LINEAR RESULTS - GAUSS $\sigma_{\mathbf{n}} \, = \, 4225 \text{ psi}$

DISTANCE

FROM NOTCH, in.	σ _θ ,psi	σ _r ,psi
ଡ.ଡଡ	11530.2	11.5
0.25	8727.1	1177.7
0.50	7355.5	1504.8
0.75	6280.9	1713.6
1.00	5661.3	1720.4
1.25	5159. 3	1599.7
1.50	4834.6	1634.2
1.75	4552. 8	1561.7
2.00	4353.6	1486.0

TABLE XIV. DEEP NOTCH FEA LINEAR RESULTS - NODAL

 $\sigma_{\rm n}$ = 4800 psi

DISTANCE

FROM NOTCH, in.	σ _θ ,psi	$\sigma_{f r}$,psi
0.00	21142.8	755.2
0.25	11929.9	4484.3
9.50	8436.8	3530.4
0.75	6976.6	332474
1.00	6076.1	3152.2
1.25	5527.0	2233.4
1.50	5139.2	2823.4
1.75	4842.4	2412.8
2.00	4617.8	2234.2

TABLE XV. DEEP NOTCH FEA LINEAR RESULTS - GAUSS

 $\sigma_{\rm n}$ = 4800 psi

DISTANCE

FROM NOTCH, in.	σ _θ ,psi	σ _r ,psi
ଡ.ଡଡ	20368.1	314.9
9.25	10582.5	4035.2
0.50	8606.0	3611.8
0.75	6852.2	3501.9
1.99	6086.7	3172.2
1.25	5496.1	2884.7
1.50	5141.3	3643.9
1.75	4830.1	2421.2
2.00	4632.0	2238.8

TABLE XVI. SHALLOW NOTCH FEA NONLINEAR 60,000 1b LOAD

DISTANCE			NO LOAD RES	O LOAD RESIDUALS	
FROM NOTCH,	in. σ _θ ,psi	σ _r ,psi	σ _θ ,psi	o _r ,psi	
0.00	80024.7	1094.5	-33411.4	439.1	
0.25	-81338.7	95 23.3	-4250.0	-2690.1	
0.50	81383.6	16052.6	9006.3	2188.8	
0.75	65548.3	18993.2	2946.6	2133.4	
1.00	58431.4	18799.6	1992.8	1796.7	
1.25	52670.1	18347.9	1167.3	1501.6	
1.50	49111.1	17477.1	825.7	1250.8	
1.75	46080.7	16567.3	594.4	1946.7	
2.00	43973.8	15667.8	471.6	885.0	

TABLE XVII. SHALLOW NOTCH FEA NONLINEAR 65,000 lb LOAD

			NO LOAD RESIDUALS	
DISTANCE FROM NOTCH, in	. σ _θ ,psi	σ _r ,psi	σ _θ ,psi	o _r ,psi
0.99	80890.4	1994.6	-42092.3	224.7
0.25	82939.3	10229.5	-9796.3	-2782.0
0.50	83642.7	16054.6	6944.3	-711.2
0.75	74622.0	21475.5	7507.7	3214.2
1.00	64770.4	21171.3	3820.9	2838.7
1.25	57891.2	20593.6	2202.9	2419.0
1.50	53766.7	19537.0	1524.5	2018.5
1.75	50321.1	18474.8	1089.5	1710.1
2.00	47948.2	17421.4	853.7	1448.0

TABLE XVIII. SHALLOW NOTCH FEA NONLINEAR 70,0001b LOAD

DISTANCE			NO LOAD RESIDUALS	
FROM NOTCH, in.	. σ _θ ,psi	o _r ,psi	σ _θ ,psi	σ _r ,psi
9.99	81957.9	704.5	~50670.6	63.9
0.15	82822.6	10668.8	~16176.6	-3285.1
0.50	34007.3	15514.4	-376.9	-2366.8
0.75	87017.4	22662.9	15132.6	2762.3
1.00	71318.0	23765.2	5681.1	3983.0
1.25	63762.9	23215.2	3763.1	3616.6
1.50	58941.5	21920.1	2669.9	3030.0
1.75	54897.6	20670.6	1865.4	2596.7
2.00	52177.0	19426.6	1448.2	2207.0

TABLE XIX. DEEP NOTCH FEA NONLINEAR 30,000 1b LOAD

D.F.C.M. 11/07			NO LOAD RESIDUALS	
DISTANCE FROM NOTCH, i	in. o _g ,psi	o _r ,psi	σ _θ ,psi	o _r ,psi
ପ. ଅଟ	83521.0	2332.4	-14138.0	-725.2
0.25	58038.6	20971.3	5680.1	1402.5
0,50	43309.1	18640.5	385.7	824.6
0.75	34402.6	17839.1	198.3	468.9
1.80	30522.9	16076.1	125.0	300.5
1.25	27543.7	14574.8	88.9	215.3
1.50	25757.0	13328.7	67.3	160.7
1.75	24188.8	12195.0	53.5	126.3
2.00	23141.6	11265.7	44.9	100.9

TABLE XX. DEEP NOTCH FEA NONLINEAR 35,000 1b LOAD

27777177				NO LOAD RESIDUALS	
DISTANCE FROM NOTCH, in.	σ _θ ,psi	σ _r ,psi	σ _θ ,psi	σ _r ,psi	
0.00	79020.4	1258.1	-39063.2	-1909.2	
Ø.25	78215.7	24598.9	16348.7	1113.1	
0.50	50094.6	22675.1	105.7	1699.5	
0.75	40516.0	21359.5	624.1	1002.8	
1.88	35843.1	19156.9	380.6	716.7	
1.25	32290.3	17299.1	257.8	521.7	
1.50	30172.9	15782.1	203.5	405.9	
1.75	28314.8	14410.8	155.9	319.5	
2.00	27079.2	13294.4	133.7	261.5	

TABLE XXI. DEEP NOTCH FEA NONLINEAR 40,000 1b LOAD

			NO LOAD RESIDUALS	
DISTANCE FROM NOTCH, in.	σ _θ ,psi	σ _r ,psi	σ _θ ,psi	o ,psi
9.99	30929.5	835.4	-52900.9	-2121.6
0.25	89730.7	24933.8	20503.1	-2132.3
0.50	56572.6	26815.4	-610.4	2977.0
0.75	46984.6	24878.1	1468.2	1643.1
1.00	41400.6	22286.3	610.0	1216.6
1.25	37164.5	20068.3	555.9	892.7
1.50	34690.9	18287.2	438.5	710.5
1.75	32512.6	16672.2	330.7	564.8
2.00	31078.3	15368.8	282.0	470.8

· S. New Sections

TABLE XXII. RIGID - PERFECTLY - PLASTIC RESULTS

 $\sigma_{\rm Y}$ = 73,000 psi

DISTANCE FROM NOTCH, in.	σ _θ ,psi	σ _r ,psi
0.00	73334.4	519.9
0.25	81780.5	20863.6
0.50	83252.6	29813.6
0.75	84074.1	37321.1
1.00	84103.1	40244.0
1.25	84091.8	42244.0
1.50	84051.5	43249.8
1.75	84005.0	44032.9
2.00	83958.1	43875.6

TABLE XXIII. EXPERIMENTAL DATA λ = 0.25 HOLE LINEAR LOADING $\sigma_{m} = 10,749 \text{ psi}$

DISTANCE FROM HOLE, in.	σ _θ ,psi	σ ,psi
ବ. ଏହନ	35321.0	49.5
0.125	24639.0	-1650.5
0.250	19809.5	669.5
0.375	17799.0	2311.5
0.500	16588.0	3422.0

TABLE XXIV. EXPERIMENTAL DATA SHALLOW NOTCH LINEAR LOADING

15,000 lb Load

DISTANCE FROM HOLE, in.	σ _θ ,psi	σ _r ,psi
ଡ. ଅତ୍ତ	26611.7	53.2
0.125	22295.0	1392.6
0.250	19999.3	2352.7
0.375	17277.5	2387.6
0.500	15798.7	2880.5
0.625	13679.1	1929.3

TABLE XXV. EXPERIMENTAL DATA SHALLOW NOTCH 60,000 1b LOAD

			NO LOAD	RESIDUALS
DISTANCE FROM NOTCH, in	. σ _θ ,psi	$\sigma_{ t r}$, p si	σ _θ ,psi	σ _r ,psi
ଚ.ଚଚଚ	81111.5	5551.0	-23842.0	4.0
0.125	79710.7	6735.8	-19837.0	-475.0
0.250	78112.0	8141.5	-16409.0	-1044.0
0.375	77189.3	11899.5	-12620.0	-1426.0
0.500	71207.2	10509.4	-12319.0	-5008.0
0.625	71436.4	19260.0	-10908.0	-6453.0
0.750	63045.8	16580.9		
0.875	59477.4	17748.6		
1.000	57146.4	19275.4		

TABLE XXVI. EXPERIMENTAL DATA SHALLOW NOTCH 65,000 1b LOAD

			NO LOAD	RESIDUALS
DISTANCE FROM NOTCH, in	σ _θ ,psi	σ _r ,psi	σ _θ ,psi	σ _r ,psi
9.099	83073.9	7058.0	-36745.9	-191.0
0.125	80957.6	6079.9	-32540.0	-387.0
0.250	79854.9	7468.1	-30256.0	-1554.0
0.375	79482.8	10878.9	-20914.0	-2381.0
9.590	79638.4	16634.0	-20192.0	-2686.0
0.625	77887.0	19867.6	-16300.0	-3392.0
9.750	72556.4	19706.7		
0.875	64863.2	17433.1		
1.000	61648.0	19034.1		

TABLE XXVII. EXPERIMENTAL DATA SHALLOW NOTCH 70,000 1b LOAD

			NO LOAD RESIDUALS			
DISTANCE FROM NOTCH,in.	σ _θ ,psi	σ ,psi	σ _θ ,psi	σ _r ,psi		
0.000	84748.9	8569.0	-50791.0	43.8		
0.125	83492.9	9073.9	-46086.0	-736.0		
0.250	84258.3	13718.2	-40774.0	-378.0		
0.375	82846.8	13815.0	-34500.0	-:016.0		
0.500	82524.6	16814.9	-30017.0	-1316.0		
0.625	80446.4	17441.6	-24798.0	-1551.0		
0.750	80455.5	23190.4				
0.875	76568.9	22928.7				
1.000	72264.1	23604.0				

TABLE XXVIII. EXPERIMENTAL DATA DEEP NOTCH LINEAR LOADING
15,000 lb Load

DISTANCE FROM NOTCH, in.	σ _θ ,psi	o ,psi
0.000	45907.0	-45.8
0.125	35372.0	7693.0
0.250	30410.0	11671.0
0.375	26177.0	12395.0
0.500	20939.0	9879.0
0.625	18373.0	9060.0
0.750	16891.0	8984.9

TABLE XXIX. EXPERIMENTAL DATA DEEP NOTCH 30,000 lb LOAD Elastic - Plastic

DISTANCE FROM NOTCH, in.	σ _θ ,psi	o _r ,psi
0.000	76156.6	2587.4
0.125	63996.2	6057.7
0.250	50047.3	10456.3
0.375	43992.3	14485.8
0.500	39748.6	16433.6
0.625	3 5030. 8	15899.3
0.750	33286.8	16728.0

APPENDIX A PSAP1 JCL

```
// EXEC FRIXCLGP
//FORT.SYSPRINT DD DUMMY
//FORT.SYSPRINT DD DUMMY
//FORT.SYSPRINT DD DUMMY
//FORT.SYSIN DD UNIT=3330.VOL=SER=DISKO2,
// DSN=S2939.PSAP(PSAP),DISP=SHR,LABEL=(,,IN)
// DD UNIT=3330.VOL=SER=DISKO2,DSN=S2939.PSAP(PLOT),
// DISP=SHR,LABEL=(,,IN)
// DI UNIT=3330.VOL=SER=DISKO2,DSN=S2939.PSAP(INIT),
// DISP=SHR,LABEL=(,,IN)
// DD UNIT=3330.VOL=SER=DISKO2,DSN=S2939.PSAP(ELER),
// DISP=SHR,LABEL=(,,IN)
// DI UNIT=3330.VOL=SER=DISKO2,DSN=S2939.PSAP(SAPF),
// DISP=SHR,LABEL=(,,IN)
// DISP=SHR,LABEL=(,,IN)
// DISP=SHR,LABEL=(,,IN)
// DD UNIT=3330.VOL=SER=DISKO2,DSN=S2939.PSAP(ADNA),
// DISP=SHR,LABEL=(,,IN)
// DI UNIT=3330.VOL=SER=DISKO2,DSN=S2939.PSAP(ADPT),
// DISP=SHR,LABEL=(,,IN)
// DI UNIT=3330.VOL=SER=DISKO2,DSN=S2939.PSAP(ADPT),
// DISP=SHR,LABEL=(,,IN)
// DISP=SHR,LABEL=(,IN)
// DISP=S
```

APPENDIX B

Corner Nodes

o Midside Nodes

+ 2x2 Gauss Points

Two-Dimensional Isoparametric Element from ADINA [Ref. 4]

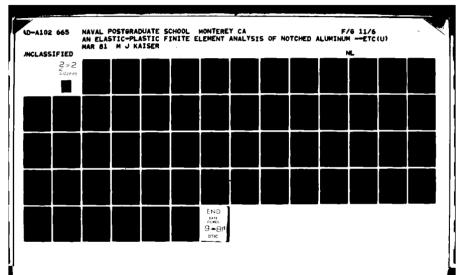
The local smoothing expression from Hinton and Campbell [Ref. 19] in ADINA coordinates becomes

$$\begin{pmatrix}
\tilde{\sigma}_{1} \\
\tilde{\sigma}_{2} \\
\tilde{\sigma}_{3} \\
\tilde{\sigma}_{4}
\end{pmatrix} = \begin{pmatrix}
C & B & B & A \\
B & A & C & B \\
A & B & B & C \\
B & C & A & B
\end{pmatrix} \times \begin{pmatrix}
\sigma_{I} \\
\sigma_{II} \\
\sigma_{III} \\
\sigma_{IV}
\end{pmatrix}$$

where A = 1 + $\frac{\sqrt{3}}{2}$, B = $-\frac{1}{2}$ and C = 1 - $\frac{\sqrt{3}}{2}$.

With $\tilde{\sigma}_1$, $\tilde{\sigma}_2$, $\tilde{\sigma}_3$ and $\tilde{\sigma}_4$ representing the smoothed corner node stresses and σ_1 , σ_{III} , σ_{III} , and σ_{IV} as the unsmoothed stresses at the Gauss integration points, this expression can be written in an equivalent form.

$$\begin{pmatrix}
\tilde{\sigma}_{3} \\
\tilde{\sigma}_{4} \\
\tilde{\sigma}_{1} \\
\tilde{\sigma}_{2}
\end{pmatrix} = \begin{pmatrix}
A & B & C & B \\
B & A & B & C \\
C & B & A & B \\
B & C & B & A
\end{pmatrix} \times \begin{pmatrix}
\sigma_{1} \\
\sigma_{111} \\
\sigma_{1V} \\
\sigma_{1I}
\end{pmatrix}$$



The midside node stress values may be obtained by averaging the values at the associated corner nodes, since the distribution of the smoothed stresses is linear along the sides of the element. Smoothed stress values obtained by this least squares method should subsequently be averaged to obtain unique values at nodal points shared by adjacent elements.

APPENDIX C

ADINA JCL

```
********** DELIMITER CARD (/*) ********
//LKED.JSDD DD DISP=SHR,DSN=MSS.S2939.ADINA
//LKED.SYSIN DD *
INCLUDE USDD(LDADM)
ENTRY MAIN
                                    **********
INSERT ADINA DATA HERE ********
                       *******
  *** *** *** *** **
--- BLANK CARD
--- BLANK CARD
************ DELIM
                            (T40 BLANK CARDS STOP EXEC)
              DELIMITER CARD
```

Victorial T

APPENDIX D

PSAP1 LISTING

A PR 1981 PD DOCCUO030 PD DOCCUO030 PD PR 1981 PD PR 19		00000120 00000130 00000140 00000150		00000220 00000230 00000230	00000000000000000000000000000000000000	000000000000000000000000000000000000000	00000000000000000000000000000000000000	00000340 00000340 00000380	00CU0390	00000000000000000000000000000000000000	000000000000000000000000000000000000000	DOCU0480
1 MAR 1981 AS MODIFIED BY LCDR M.J. KAISER PSAP1 DOCUMENTATION	DESCRIPTION OF INPUT DATA CARDS	- 80 ALPHANUMERIC CHARACIERS OF GRAPH TITLE INFORM TO BE PRINTED ABOVE AND BELOW THE GRAPH. THE FIR CHARACIERS WILL FORM THE FIRST TITLE LINE. THE L THE SECOND LINE.	LIST OPTION - CONTAINS VALUES TO VERIFY STORAGE IN BLANK COMMON AND CONTROL VALUES NEEDED BY THE PROGRAM. DOC THE FOILOWING VALUES ARE INCLIDED	= ESTIMATE NUMBER OF GRID POINTS TO BE USED. VALU BE GREATER THAN OR EQUAL TO THE ACTUAL NUMBER OF	DEFAULT = 200 ** DEFAULT = 200 ** O FOR NO DISPLACEMENT DATA IN X-DIRECTION. I FOR DATA INCLUDING DISPLACEMENTS IN X-DIRECTION. DEFAULT = 0 **	DO FOR NO DISPLACEMENT DATA IN Y-DIRECTION. 1 FOR DATA INCLUDING DISPLACEMENTS IN Y-DIRECTION OF A MIT = 0 **	O'FOR NO DISPLACEMENT DATA IN 2-DIRECTION. I FOR DATA INCLUDING DISPLACEMENTS IN 2-DIRECTIO DEFAULT = 0 **	CIFIES SUBROUTINE AND CORRESPONDING METHOD OF IN GEOMETRY.	FOR USER SUPPLIED SUBROUTINE - GEOMI GEOMI DEVELOPED TO READ ADINA GEOMETRY DATA - M FIRE LICER SIDDLIED SUBBOLITINE - GEOM?	= 9 FOR SAP IV DATA DECK INPUT SUBROUTINE - GEOM9. 3EOM9 READS SAP IV GEOMETRY DATA - MODIFIED MAR 77 DOC	Z	A
PS AP I SUBROUT I NE		TITLE CARD	NAMELIST O	NNDEST	** NUOI SP = **	= dS IOAN	# dS I QMN	KGEOM SPE	KGEDM		KDATA FOR DE	KDATA

1 3 M WEEK

** DE AULT = 0 **

SE SEQ - NOT USED AT NPS ---- ALLOW TO DEFAULT

** DEFAULT = 1 **

OT SPECIFIES THE TYPE OF OUTPUT DEVICE TO BE USED.

OT = 1 FOR CALCOMP.

** DEFAULT = 1 **

CE = SPACE BETWEEN PLOTS IN Y DIRECTION (INCHES) WHEN MULTIPLE PLOTS IN Y DIRECTION (INCHES) WHEN SEATHER TILE BLOCK AND PLOT.

** DEFAULT = 2.0 **

** DEFAULT = 2.0 **

E = PAPER SIZE IN X DIRECTION, USED IN SCALING OF STATE PLOTS TO INSURE THIS DIMENSION IS NOT EXCEEDED.

** DEFAULT = CARD PRECEDING

** DEFAULT = 2.0 **

** DEFAULT = 2.0 ** DATAS TO READ IN DISPLACEMENT DATA THE USER. DATA DATA TO READ SAP IV DATA. IRESEQ KPLOT SP KPLOT SP ** IDCASE NVALUS YSPACE PSIZE

OF THE FOLLOWING FORMS, SPECIFIED IN NAMELIST OPTION. BY THE USER GEOMETRY WHICH IS PREPARED AD I NA READS MODEL GEOMETRY IS NOW INPUT IN ONE DEPENDING ON THE VALUE OF KGEOM WHI CH KGEOM = 2 SUBROUTINE GEOM2 GEOMETRY DATA. GEOMI KGEOM = 1 SUBROUTINE USE IF CALL USE IF CALL READ

USE IF KGEOM = 9

· I wrong

CALL SUBROJIINE GEOM9 WHICH READS SAP IV GEOMETRY DATA.

00000000000000000000000000000000000000	CU105 CU106 CU107 CU108				CUI26 CUI26 CUI28 CUI28				CU144 CU144
CASE IDENTIFICATION CARD. THIS CARD IS OMITTED IF IDCASE=0 IS SPECIFIED IN EMPTION IF PRESENT, THIS CARD CONTAINS ANY DESIRED ALPHANUMERIC INFORMATION IN COLS.1-80 WILL NOT APPEAR ON PLOT BUT WILL APPEAR ON PRINTOUT ABOVE DISPLACEMENT DATA	DATA TO BE PLOTTED IS NOW INPUT IN ONE OF THE FOLLOWING FORMS, DEPENDING ON THE VALUE OF KDATA SPECIFIED IN NAMELIST OPTION.	USE IF KDATA . 1 CALL SUBROUTIVE DATA! WHICH IS PREPARED BY THE USER	USE IF KDATA = 5 CALL SUBROUTIVE DATA5 WHICH IS PREPARED BY THE USER	USE IF KDATA = 9 CALL SUBROUTINE DATA9 WHICH READS SAP IV DISPLACEMENT DATA. A DISPLACEMENT DATA DECK CAN BE PREPAIRED FOR ADINA IN A FORMAT COMPATABLE WITH DATA9.	NAMELIST PICT - CONTAINS VALUES NEEDED TO GENERATE PLOTS. THE FOLLOWING VALUES ARE INCLUDED	Z = INTEGER DESIGNATING	TT DEFAULT TO THE STAND VERTICAL AXIS OF VIEWING PLANE; ## DEFAULT TO THE STAND OF MODES AND THE VIEW NEEDS OF THE STAND OF THE VIEW OF THE STAND O	R FULL MIND OF MUDEL ABOUT ITS A-AXIST IN DEGREE BE TAKEN THIRD). ULT = 0.0 ** ULK ROTATION OF MODEL ABOUT ITS Y-AXIS, IN DEG	AULT = 0.0 **

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** DEFANTANE CHANGE BEFORE PLOT IS MADE.

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BY YARE CHANGE BEFORE PLOT IS MADE.

BY YARE CHANGE BEFORE PLOT IS MADE.

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** DEFAULT IN TRNAL ORIGIN LOCATION AND SCALING.

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BOTO THIS SCALE CANNOT BE ZERO ON THE FIRST PLOT. DODO

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** DOTO

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KSYMXY =
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brotsz =
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                                                                                                                                                                                                                                                                                                                                                                                                                        XLHT
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- BRAGE

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SAND
                                                                                                                                                                                                                                                                                                                                                                                                                            P
KSYMYZ = 1 FOR SYMMETRY ABOUT Y-Z PLANE.

** DEFAULT = 0 **

XXMAX, ZZMAX, XXMIN, YYMIN, ZZMIN LOCATE CUTTING PLANES

TO LIMIT PLOT.

** DEFAULT XXMAX=YYMAX=ZZMAX=1.0E+20 **

** DEFAULT XXMIN=YYMIN=ZZMIN=-1.0E+20 **

** DEFAULT XXMIN=YYMIN=ZZMIN=-1.0E+20 **

NDMAX = MAXIMUM GRID PT. TO BE INCLUDED IN PLOT.

** DEFAULT = 0 **

NELMAX = MAXIMUM ELEMENT NUMBER TO BE INCLUDED IN PLOT.

** DEFAULT = 0 **

NELMAX = MAXIMUM ELEMENT NUMBER TO BE INCLUDED IN PLOT.

** DEFAULT = 0 **

KODE SPECIFIES CONTROL OPTION AFTER PLOT IS COMPLETE.

KODE SPECIFIES CONTROL OPTION AFTER PLOT IS COMPLETE.

** DEFAULT = 0 **

KODE SPECIFIES CONTROL OPTION AFTER PLOT IS COMPLETE.

** DEFAULT = 0 **

INCLUDING A TITLE CARD.

** DEFAULT = 0 **

INCLUDING A TITLE CARD.
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                                                                                                                                                                                                                                                                                                                                                                                                                                                                              ADUATE
MODIFICA
ELEMENTS
INOR
                                                                                                                                                                                                                                                                                                                                              THE ABOVE COMPRISES A COMPLETE BASIC SET OF INPUT DATA IF KODE = 0 IN EPICT. FOR KODE = 1, 2, 0R 3, AODITIONAL SECTIONS THE BASIC DECK MUST BE REPEATED. THE DECK MUST END WITH NAMELIST EPICT HAVING KODE = 0.
                               PL ANES
                                                                                                                                                                                                                                                                                                                                                                                                                                                                              SUBROUTINE PSAPI IS A MODIFICATION TO NAVAL POSTGR, SCHOOL THESIS BY LT. D. M. LOSH, DECEMBER 1976. INCLUDED SAP IV 8-21 NOJE BRICK ELEMENTS, BOUNDARY I ADINA TRUSS, PLANE, BRICK, BEAM ELEMENTS, AND OTHER MI IMPROVEMENTS.
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 SCHOO
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NAVAL POSTGRADUATE SC
MONTEREY CA.
JAN - JUN 1977
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INTEGER NUMPT, XPT, YPT, ZPT, UPT, VPT, WPT

COMMON/CDATA/NTIME, NTLC

COMMON/CONTRL/ KGEDM, KDATA, KPLDT, KSYMXY, KSYMXZ, KSYWYZ, NOTAT, XLHT, PSS, KHORZ, KVERT, PHI, THETA, PSI, VEWFR, ISCALE, PLOTSZ, XORGN, YORGN,

I KHORZ, E, KVOIS P, DAG, KODE

COMMON/LIMITS/ XXMAX, VYMAX, ZZMAX, XXMIN, YYMIN, ZZMIN, NDMAX, NOMIN,

PSS, COMMON/CDRGN/ YPMAX, YSPACE, PSIZE

COMMON/CDRGN/ YPMAX, YSPACE, PSIZE

COMMON/ABLK/ A(3,3)

COMMON/ABLK/ A(3,3)

COMMON/ABLK/ A(3,3)

COMMON/ABLK/ A(3,3)

COMMON/ABLK/ A(3,2)

COMMON/CASEIO/ IDCASE

DIMENSION ZZZ(VZ), DISPD(5,3,NON), ABCDI(10), ABCDZ(10), ABCD3(10), PSS

COMMON/CASEIO/ IDCASE

DIMENSION ZZZ(VZ), DISPD(5,3,NON), ABCDI(10), ABCDZ(10), ABCD3(10), PSS

NAMELIST/ KHORZ, KVERT, PHI, THETA, PSI, NEWFR, ISCALE,

PSS

KSYMXY, KSYMXZ, KSYMXZ, XXMAX, VYMAX, ZZMAX, XXMIN,

ZKSYMXY, KSYMXZ, KSYMXZ, XXMAX, VYMAX, ZZMAX, XXMIN,

ZKSYMXY, KSYMXZ, KSYMXZ, XXMAX, VYMAX, ZZMAX, XXMIN,

ZKSYMXY, ZMIN, NDMAX, NDMIN, NELMIN, KLHT SUBROUTINES OTHER WHICH CALLS LC PT. UPT, VPT, WPT PSAP1 (222, NZ, DISPD, NON) SUBR OUT I NE M T N THE SUBROUT INE IS THIS

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β CALL GEONI

22 (XPT), 222(YPT), 222(2PT), 222(UPT), 222(VPT), 222( WPT) )P

12 (XPT), 222(YPT), 222(2PT), 222(UPT), 222(VPT), 222(WPT))P

12 (XPT), 222(YPT), 222(ZPT), 222(UPT), 222(VPT), 222(WPT))P
                                                                                                                                                                                                                                                                                      1,222(XPT),222(YPT),222(ZPT),222(UPT),222(VPT),222(WPT))p

3,11 CALL DATAL

1,222(XPT),222(VPT),222(ZPT),222(UPT),222(VPT),222(WPT))p

2,51 CALL DATAS

1,222(XPT),222(VPT),222(ZPT),222(UPT),222(VPT),222(WPT))p

1,222(XPT),222(YPT),222(ZPT),222(UPT),222(VPT),222(WPT))p

1,222(XPT),222(YPT),222(ZPT),222(UPT),222(VPT),222(WPT),p
                                                                                                                                                                                                                                                                                                                                                                                                                     SCALE
JMPT),222(XPT),222(YPT),222(ZPT),227(UPT),222(VPT),222(WPT)
                                                                                                                                             <u>1</u>2(xpt),222(ypt),222(2pt),222(Upt),222(Vpt),222(WPT)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               T),222(XPT),222(YPT),222(2PT),222(UPT),222(VPT),222(WPT)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 Ĭ),222(XPI),222(YPI),222(2PI),222(UPI),222(VPI),222(WPI),
.NE.O) CALL ROTAT
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       0
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  TO PLOT TITLE ON TOP OF GRAPH IF KOOE = 3
TO PLOT TITLE ON TOP AND CLOSE PLOTING DATA SETS IF KODE
                                                                                                                                                                    ASE.EQ.3) GO TO 653

9004.EN3=999! (ABCD3(I) [=1,10); (ABCD4(I) I=1,10)

6,9006) (ABCD3(I),I=1,10); (ABCD4(I),I=1,10)
                                                                                                                                                                                                                                                                                                                                                                                                 CALL PNTOUT(2.0.AND.NVDISP.EQ.O.AND.NWDISF.
1222(NUMPT), 222(XPT), 222(ZPT), 222(
TOO CONTINUE
IF(KPLOT.EQ.4.AND.ILOOP.NE.O) GO TO 6000
NRITE (6,1000)
READ(5,PICT.)
WRITE(2,PICT.)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            CALPLT(0.0, YPMAX+YSPACE/2.0,-3|
CALPLT(0.0,1.0,3)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          1 LUULT . . . . . KODE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              CALL
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IL/ KGEOM, KDATA, KPLOT, KSYMXY, KSYMXZ, KSYMYZ, NOTAT, XLHT, PHI, THETA, PSI, NEWFR, ISCALE, PLOTSZ, XORGN, YORGN, OJAÁG, KODÉ
, DYÁG, KODÉ
IS/ XXMAX, YYMAX, ZZMAX, XXMIN, YYMIN, ZZMIN, NDMAX, NDMIN,
                                                                                                                                                                                                                                                              COMMON/CONTRL/ KGEOM, KDATA, KPLOT, KSYWXY, KSYMXZ, KSYWYZ, NOTAT, )

1 KHORZ, KVERT, PHI, THETA, PSI, NEWFR, I SCALE, PLOTSZ, XORGN, YORGN,

2 P SCALE, KDISP, D46, KODE

COMMON/LIMITS/ XXMAX, YYMAX, ZZMAX, XXMIN, YYMIN, ZMIN, NDMAX, NDMI

INELMAX, NELMIN

COMMON/XYZLIM/ XYZMAX, YYMAX, ZZMAX, XXMIN, YYMIN, ZMIN, NDMAX, NDMI

COMMON/XYZLIM/ XYZMAX, YSPAZE, PSIZE

COMMON/CORGN/ YPMAX, YSPAZE, PSIZE

COMMON/CORGN/ YPMAX, YSPAZE, PSIZE

COMMON/CORGN/ YRODE, NNDEST, NUDISP, NWDISP, NWDISP

COMMON/ROUNT/ NNODE, NDELY

COMMON/PDELS/ DELX, DELX

DIMENSION NUMPT(1), XPT(1), YPT(1), UPT(1), VPT(1), WPT(1)

IZDISP(20), XROT(20), YROT(20), XP[23), YP(23)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      NOILdu
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                                                                                                                                                               MP T
                                                                                              11
                                                                                           KODE
                                                                                                                                                            r, VPT.
CALL CALPLT(0.3,1.62,2)
CALL CALPLT(9.3,1.62,2)
CALL NOTATE(0.8,1.31,21,ABCD1,0.0,40)
CALL CALPLT(0.8,1.31,21,ABCD1,0.0,40)
CALL CALPLT(0.8,1.62,475PACE,-3)
ILODP=0
IF(KODE - Eq. 3) GO TO 500
WRITE(6,9008)
B FORMAT(7/,5X,TERMINATION NORMAL DUE T3
CALL PSTOP
RETURN
39 CALL ERROR(2)
RETURN
ETURN
END
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      AFTER
                                                                                            GRID POINT NUMBERS NEGATIVE
                                                                                                                                                              , ZPI, UPI
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            R = 1
PLOT
                                                                                                                                                                                                                                                                                                                                                                                                                                                              DO 50 I=1,NNO)E
IF(NUMPI(I).GT.0) NUMPI(I)=-NUMPI
CONTINUE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          E IF NEWFR
                                                                                                                                                                                                           PLOTS.
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          E CHANGE CHANGE
                                                                                                                                                                                                          FOR GENERATING
CALLED BY PSAPI
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          FRAME C
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                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            MOVE=0
                                                                                                                                                                                                                                                                                                                                                                                                                                      10
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PLOTO 250 PPLOTO 250 P

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ELEMENTS POSITI
                                                                                                                                                                                                                                                                                                                                                                                                                  LEWIND 10
CONTINUE
CAD(10, END=1000) NEND, NUMEL, (NODE(J), J=1, NEND)
F(NUMEL, LT.NEL MIN.OR.NUMEL.GT.NELMAX) GO TO 100
TO 10 I=1, NEND
10 = NODE(I)
F(NODE(I).EQ.2) GO TO 10
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                S
                                                                                                                                                                                                                                                                                                                                                                                            ELEMENT
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     ) OINT NUMBERS CONNECTED BY ELEM!
IABS(NUMPT(ND))
.LT.NDMIN.OR.NJMPT(ND).GT.NDMAX)
                                                                                                                                                                                                                                                     500
                                                                                                                                                                                                                                                                                                    510
                                                                                                                                                                                                                                                                                                                                                      G0 T0 520
XSIGN = -1.0
                                                                                                                                                                                                                                                                                                                                                                                            9
                                                                                                                                                                                                                                                                                                                                                                                           COORDINATES
                                                                                                                                                                                                                                                      60 TO
2516N
                                                                                                                                                                                                                                                                                                      60 TO
YS16N
FFILODP.EQ.0) GO TO 70
FFINEWFR.EQ.1) YMOVE=YPMAX+YSPACE
ALL CALPLT(0.0, YMOVE, -3)
O TO (710, 710, 703, 710), KPLOT
ONTINUE
                                                                                                                                                                                                                         ZSIGN = +1.0

DO 500 II=1.2

IF(II.EQ.2.AND.KSYMXY.EQ.1) GI

YSIGN = +1.0

DO 510 JJ=1.2

IF(JJ.EQ.2.AND.KSYMXZ.NE.1) GI

IF(JJ.EQ.2.AND.KSYMXZ.EQ.1) Y

XSIGN = +1.0

DO 520 KK=1.2

IF(KK.EQ.2.AND.KSYMYZ.NE.1) GI

IF(KK.EQ.2.AND.KSYMYZ.NE.1) GI

IF(KK.EQ.2.AND.KSYMYZ.NE.1) GI

IF(KK.EQ.2.AND.KSYMYZ.NE.1) GI
                                                                                                                                                                                                    SYMMETRY
                                                                                                               AL
31
                                                                       CONTINJE
IF(ISCALE.NE.0) DELX=0.0
IF(ISCALE.E0.1) CALL XYSCAL
CALL CALPLT(XORSN,YORGN,-3)
XSHIFT = 0.0
YSHIFT = 0.0
YPHAX=-1.0E20
                                                                                                                                                                                                                                                                                                                                                                                           PADJECTED
                                                                                                                                                                                                    FOR
                                                                                                                                                                                                   ACCOUNT
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    TO MAKE GRID 30
NUMPT(ND) = IAB
IF(NUMPT(ND).LT
CONTINJE
I = KHORZ
J = KVERT
DO 20 N=1,NEND
                                                                                                                                                                                                                                                                                                                                                                                           DETERMINE
                                                                                                                                                                                                   10
                                                                                                                                                                                                   LOOPS
                                                                                                                                                                                                                                                                                                                                                                                           10
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CALNUM! XCENT, YCENT, XLHT, AL, 0.0,-1
                     SOCIA
                      2526
                                               ) *Y(N)+A(I,3) *Z(
) *Y(N)+A(J,3) *Z(
                      HHILLIL
                                   XPLOD (NEND, X, Y, Z, NOD)
                     YOI SPIN
                                                                YPMAX=YROT(N
10
                                                                                          000
                                                                                     ELEMENTS
                                                                                          45
                                                                                         CNEND.EQ.
                                                                                     PLOT
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PLOTILITION OF PROPERTY OF PRO

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ELEMENTS
                                                                                                                                                                                                                                                                                                                                                                                                                                         BRICK
                                                                                                                                                                                                                                                                                                                                                                                                                                         AND 8-20 NODE
                                                                                                                                                                                                                                               20 CONTINJE

LP=1

DO 330 NP=2,6,4

NP2=NP+2

CALL CALPLT(XROT(LP), YROT(LP),3)

CALL CALPLT(XROT(MP), YROT(MP),2)

CONTINUE

CONTINUE

DO 335 NP=1,4

NP4=NP+4
                                                                                                                                                                                                                                                                                                                                                                                     CALL CALPLT(XROT(NP), YROT(NP), 3)
CALL CALPLT(XROT(NP4), YROT(NP4), 2)
CONTINUE
TO 430
                                                                                                                        TO PLOT 3 AND 4 NODE PLANE ELEMENT
                                                                                                                                           CONTINUE
CALL CALPLT(XRJT(1),YROT(1),3)
DO 305 NP=21NEND
CALL CALPLT(XROT(NP),YROT(NP),2)
CONTINUE
CALL CALPLT(XRJT(1),YROT(1),2)
GO TO 430
                                                                                                                                                                                                                                                                                                                                                                                                                                         PL ANE
                                                                     CONTINUE
CALL CALPLI(XRDI(1), YRDI(1), 31
CALL CALPLI(XRDI(2), YRDI(2), 21
GO TO 430
                                                                                                                                                                                                                                                                                                                                                                                                                                         NODE
 60 TO 320
60 TO 340
60 TO 340
                                                                                                                                                                                                                               TO PLOT 8 NODE 3-D BRICK
                                                  ***TO PLOT 2 NODE ELEMENT
                                                                                                                                                                                                                                                                                                                                                                                                                                          4-8
                                                                                                                                                                                                                                                                                                                                                                                                                                        *** TO PLOT VARIABLE
                                                                                                                                                                                                                                                                                                                                                                                                                                                           CONTINUE
LP=1
KP=8
DO 365 NP=2,6,4
IF(NEND.EQ.8) G
IF(NEND.EQ.12)
IF(NEND.EQ.20)
CALL ERROR(4)
                                                                                                                                                                                                                                                                                                                                                                                                                    09
                                                                       280
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                                                                                                                                             300
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CURVE(XP, YP, N)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 KP = KP+1

N=2
CALL CALWH(XP(1), YP(1))
XP(2) = XROT(LP)
XP(2) = YROT(LP)
XP(3) = YROT(KP)
YP(3) = YROT(KP)
YP(3) = YROT(KP)
IF(NODE(KP) NE.0) CALL CURVE(XP, YP, N)
CALL CALINE (XP, YP, N)
IF(NEND.Eq.12) GO TO 430
ONP = 1,4
KP = NP + 4
KP = NP + 
NP2=NP+2
CALL CALPLT(XROT(LP), YROT(LP), 3)
CALL CALPLT(XROT(LP), YROT(LP), 3)
XP=KP+1
N=2
CALL CALWH(XP(1), YP(1))
XP(2)=XROT(MP)
YP(2)=YROT(MP)
YP(3)=XROT(MP)
YP(3)=XROT(MP)
YP(3)=YROT(MP)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       60 10
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      DO 601 ND=1,NNDDE
IF(NUMPT(ND).LE.0)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            TO PLOT VECTORS AT
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430
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UPT, VPT, WPT) AGA IN IF(NDIAT.EQ.1) CALL NDLET(NUMPT,XPT,YPT,ZPT CALL CALPLT(-X3RGN,-YORGN,-3) POSITIVE NJMBERS POINT NUMBER DO 1100 I=1,NNDDE NUMPT(I)=IAS(NUMPT(I)) CONTINUE RETURN END GRID POINT NODE MAKE ALL PLOT 10 10 1100 609 520 520 500 500 ** **

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01275	01279 01280 01280	01283	01285 01285 012886 012886 01289 01292	01298 01298 01298 01298	01301	LUI 502	_01304 _01305	01307	PLO 13 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
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*	OPARAM	#	** \$\$		د	¥-	LAC	*	YS. A
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KSYMXY, KSYMXZ, KSYMYZ, NOTAT, XLHT
I SCALE, PLOTSZ, XORGN, YORGN,
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LKHORZ, KVERT, PHI, THETA, PSI, NEWFR, ISCALE, PLOTSZ

COMMON/ABLK/ A(3) 3)

PI = 3 1415 / A(3) 3)

PI = 3 1415 / A(3) 3)

COMMON/ABLK/ A(3)

COSTHE = COSTHETA*PI/180.0)

COSTHE = COSTHETA*PI/180.0)

COSTHE = COSTHETA*PI/180.0)

A(1,2) = COSTHE*COSPHI*COSPI+COSPHI*COSPSI

A(1,3) = SINTHE*COSPHI*COSPHI*COSPSI

A(2,3) = SINTHE*COSPHI*SINPSI-COSPHI*COSPSI

A(3,2) = COSTHE*SINPHI

A(3,2) = COSTHE*SINPHI

A(3,3) = COSTHE*SINPHI

SUBDUTINE XYSCAL
                                                                                                   ABS(VPT(I))
                               ABS(UPT(I)
                                                                                                                                                                        ABS(WPT(I)
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IF (ABS (UPT(T)).GT.DMAX) DMAX = CONTINUE | F(NVDISP.E9.0) GO TO 501 | F(ABS (VPT(T)).GT.DMAX) DMAX = I F(ABS (WPT(T)).GT.DMAX) DMAX = I F(ABS (WPT(T)).GT.DMAX) DMAX = I F(ABS (WPT(T)).GT.DMAX) DMAX = CONTINUE | CONTINUE | DMAG S/DMAX | CONTINUE | CONTI
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GEOMETRY.
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SZ, XORGN, Y
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I SCALE,
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PHI, THETA, PSI, NEWFR, ISC/
P, DMAG, KODE
(20), Y (20), Z (20), NODE (20)
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                                                        XPLOD ( NEND , X , Y , Z , NOD E
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CONTINENDE (4)

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CALLED BY PLOTX
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                                                                                                                                            COMMON/CONTR
IKHORZ, KVERT,
2PSCALE, KDISP
DIMENSION X(
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YOC = 0.0
FND=0.0
DO 100 I=1.N
IF(I.0DE I=1.N
FND=FND+1.0
XOC = XOC+X.0
AX O
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DELX = -XRM
DELY = -YRM
YORGN = (PS
YORGN = 0.0
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SUBROUTINE
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BY PLOTX
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YOC*DMAG
ZOC*DMAG
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CONTINUE
XOC=XOC/FND
YOC=YOC/FND
CONTINUE
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COMMON/CONTRL/ KGEO4, KDATA, KPLOT, KSYMXZ, KSYMXZ, NOTAT, XLHT, LKHORZ, KVERT, PHI, THETA, PSI, NEWFR, ISCALE, PLOTSZ, XORGN, YORGN, 2P SCALE, KDISP, D446, KDDE
COMMON/LIMITS/ XXMAX, YYMAX, ZZMAX, XXMIN, YYMIN, ZMIN, NOMAX, NDMIN, INELMIN XY ZLIM/ XY ZMAX, YYMAX, ZZMAX, XXMIN, YYMIN, ZMIN, NOMAX, NDMIN, COMMON/AZLIM/ XY ZMAX(3), XY ZMIN(3)
COMMON/ABLK/ A(3,3)
COMMON/ABLK/ A(3,3)
COMMON/ABLK/ DELX, 
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UBROUTINE NOLET(NUMPT,XPT,YPT,ZPT,UPT,VPT,WPT)
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IF(NC.LT.1) G3.70

XA = X2+(C*XHEAD-S*YHEAD)

YA = Y2+(C*XHEAD-S*YHEAD)

YA = Y2+(S*XHEAD+C*YHEAD)

YB = Y2+(S*XHEAD+C*YHEAD)

YB = Y2+(S*XHEAD+C*(-YHEAD))

YB = Y2+(S*XHEAD+C*(-YHEAD))

YB = Y2+(S*XHEAD+C*(-YHEAD))

YC = Y2+(S*YHEAD)

YC = Y2+(C*YHEAD)

YC = Y2+(+C*YHEAD)

YC = Y2+(+C*YHEAD)
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CALLED BY PSAPI
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DO 500 I=1, NNJDE

IF (NUMPT(I) *LE*0) GD TO 500

IF (XPT(I) *GT*XZMAX(I) GO TO 500

IF (XPT(I) *GT*XZMAX(I) GO TO 500

IF (XPT(I) *GT*XZMIN(Z) GO TO 500

IF (XPT(I) *LT*XZMIN(Z) GO TO 500

IF (XPT(I) *LT*XZMIN(Z) GO TO 500

IF (XPT(I) *LT*XZMIN(Z) GO TO 500

IF (XPT(I) *X*XMIN(Z) SCALE

X = (XPT(I) *X*XMIN(Z) SCALE

X = (XPT(I) *X*XMIN(Z) *Y*XMIN(Z) *X*XMIN(Z) *X*X

NITOO1 NITOO2 NITOO3	NITO05 NIT005 11006 1007	NIT009	NNN NNN NNN NNN NNN NNN NNN NNN NNN NN	NIT025 NIT025 NIT027 NIT027	NIT029 NIT030 NIT031		NIT046 NIT047 NIT047
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s vi	CAL	#		to m	10	PYKHANKKANNA DNNPRYHDGE CUPLEAHANDDDD	TJ S KHOR
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NEWER = 1

I SCALE = 1

I SCALE = 1

I SCALE = 1.0

VORGN = 0.0

VORGN = 0
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COMPANY CONTRL, KGEOM, KOBIA, KPLOIISSALE, PLOISZ, KSKWYZ, KSYWYZ, KSYWZ, KSWYZ, KSWZ, KSWZ,
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*	#	WPT(1					*	7	**	WPT(1	
*	#	1.01				-	*	77	*	1	
*	*	VPT(T.YPT, ZPT, UPT, VPT, WPT	#	- NOI	#	P. VPT(1), WPT(
# *	#	101 SP				T, VP	#	COMMON	*	015	
Y *	#	A CO				7. UP	#	ANK	*	N. O. O.	
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                                                                                                                                                                             ,25X, GRID POINT
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WRITE(6,16)
WRITE(6,17)
WRITE(6,17)
WRITE(6,17)
WRITE(6,17)
WRITE(6,17)
SX. GRID POINT INFORMATION.,///
WRITE(6,17)
WRITE(6,18)
                                                                                                                                                               9008 FORMAT(1X, RESEQUENCED, 4X, USER INPUT.
11X, ELEMENT, 8X, ELEMENT, 7
21X, NUMBER, 9X, NUMBER, 7X, 1
3 8 9 10 11 12 13 14 15
REWIND 10 1 1 1 2 13 14 15
35 CONTINUE
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WRITE(6,17)
WRITE(6,17)
WRITE(6,17)
DD 230
L=1,NND2E
U=0.0
IF(NUDISP.NE.D) U = UPT(I)
V=0.0
IF(NVDISP.NE.D) V = VPT(I)
W=0.0
IF(NVDISP.NE.D) W = WPT(I)
WRITE(6,18) I;NUMPT(I);U,V,W
OCONTINUE
PRODUCTION
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GO TO (1.2.3,4,5,6,7,8,9,1)

CALL TRUSS

COALL BEAM

COALL PLANE

GO TO 900

4 CALL PLANE

GO TO 900

6 CALL PHREED

COALL SHELL

GO TO 900

7 CALL BNDRY

CALL ERROR(1)

GO TO 900

0 CALL ERROR(1)

COALL ERROR(1)

GO TO 900

1 CALL ERROR(1)

GO TO 900

1 CALL ERROR(1)

GO TO 900

2 CALL ERROR(1)

GO TO 900

1 CALL ERROR(1)

GO TO 900

2 CALL ERROR(1)

GO TO 900

3 CALL ERROR(1)

GO TO 900

5 CALL ERROR(1)

GO TO 900

5 CALL ERROR(1)

GO TO 900

5 CALL ERROR(1)

6 CALL ADPREE
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EMENT ERROR . /) INITAL PSAP COMMON/CORGN/ YPMAX, YSPACE, PSIZE
CALL CALPLIO. 0, YPMAX, 46.0 - 3)
1 CALL CALPLIO. 0, YPMAX, 46.0 - 3)
1 CONTINJE
CONTINJE
CONTINJE
POOL FORMATION OCCURRED IN SUBROUTINE ELTYPE
1 IN INPUT OATA CANNOT BE PLOTTED CHECK ELEMENT TYPES, 7/7)
CONTINUE
CONTINUE
PSAP
HECK VALUE OF KODE IN NAMELIST PICT, 7/7)
HECK VALUE OF KODE IN NAMELIST PICT, 7/7)
CONTINUE
PSAP
HECK VALUE
OF TO 1000
CONTINUE
CONTINUE AD TRUS / ADPLAN/ EL INPUT THIS SUBROUTINE TERMINATES THE PROGRAM DUE TO ERROR ERROR ALSO ZERJS AND ADVANCES THE CALCOMP PLOTTER CALLED BY ELTYPE/PSAPI/INITAL/PLOTX/THREED/SOL21/ADADJOEE/ADBEAM/NSTRUS/NSPLAN/NS3DEE/GED42/ MTYP ERROR (N) GO TO 900 CALL ADBEAM GO TO 900 CONTINUE GO TO (41.42.43), CALL NSTRUS GO TO 900 CALL NSPLAN GO TO 900 CALL NS 3DEE RETURN SUBROUTINE ERROR (42 43 * * * * * * * * * * * * 40 9002 9003 9008 1006 41 9004

ELER0980 ELER1000 ELER1010 ELER1010		LER108 LER109		LERIIO LERIIO LERIIO	LER120 LER121 LER122	88115 1205 1005 1005 1005 1005 1005 1005 1	LER 128	LER132 LER133 LER133	LERI35 LERI36 LERI37	LER 139 LER 140	LER142 LER143 LER144 LER144
ERROR"/)	ERROR*/)	ERRUR'/)	ERROR•/)	ERROR*/)	ERROR'/)	ERROR 1)	ERROR*/)	PLOTTED"/			
CARD	CARD	CARD	CARD	CARD	CARD	CARD	CARD	9E			
IN SOL21 ,ELEMENT	IN ADTRUS, ELEMENT	IN ADPLAN, ELEMENT	IN AD3DEE,ELEMENT	IN ADBEAM, ELEMENT	IN NSTRUS, ELEMENT	IN NSPLAN, ELEMENT	IN NS3DEE,ELEMENT	NONSAP MESH CANNOT			
TER 41 NAT I ON	TERMI NATION	TERMINAT ION	TERMI NATION	TERMINATION	TERMINATION	TERMINATION	TERMI NATI ON	TERMINATION			
00 90061 11X1*A3NDRMAL	1007) 11X, ABNORMAL	1008) 11X. 43NDRMAL	9009) 11x, 43ndrmal 00	1X. ABNORMAL	111, A3NORMAL	9012) 1X, ABNORMAL	9013) 1X, A3NORMAL 30	9014) 1X • ABNORMAL	00	00	0 0
GO TO 100 CONTINUE WRITE(6,9	ONTINGE RITE(6, ORMAT(7) O TO 10	RITERS ORMAT(/	RITE(6) ORMAT(/) OTO 10	RITE(6) ORMAT(7) O TO 10	RITE(6, ORMAT(7, O TO 10	RITE(6, DRMAT(7, O TO 10	RITE(6. ORMAT(7.	RITE(6. ORMATI/ O TO TO	0 10 10 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	ONTINUE ONTINUE CONTINUE	0 10 10 0 11 10 E 0 10 10 0 11 10 E
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(ELTYPE
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                                                                                                                                                                                                                                                                                                                                                                                                                                                              REQUIRED
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VPAR = 0,2015///)
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XXX
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NUE
LE 10
                                                                     GENERATION
    CONTINUE
NUMPT(N)=N
IF (NOLD.EQ.0) GO TO 50
                                                                                                                                                             50
                                                                                                IF (KN. EQ. 0) G3 T0 50
NUMMENNELL I G0 T0 50
XNUMENUM LT. 1) G0 T0 50
XNUMENUM LT. 1) G0 T0 50
X= (YPT(N) - YPT(NOLD))
X= (YPT(N) - YPT(N) - YPT(NOLD))
X= (YPT(N) - YPT(N) - YPT(NOLD))
X= (YPT(N) - YPT(N) - YPT(N) - YPT(N)
X= (YPT(N) - YPT(N) - YPT(N)
X= (YPT(N) - YPT(N) - YPT(N)
X= (YPT(N) - YPT(N)

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IV BEAM ELEMENT CARDS (ELTYPE ELTYPE
                                READ(5,1002) ((EMUL(I,3),J=1,5),I=1,4)
FORMAT(5F10.0)
                                                   E(I),1=1,4),KG
                           READ ELEMENT LOAD FACTORS
                                              .EQ. 0) NPAR(14)
                                         PROPERTIES
                                                              60 TO 145
              DUMMY
                                        READ ELEMENT
                                                                                                4<u>m</u>0
FEAD(5, 1010)
IFCRM47(215)
IFCRM47(215)
NOTC=24
NOTC=25
NOTC=1005
FEAD(7, 1005)
FORM47, 1005
CONTINUE
                                              NENDPAR(14)-
FORMOTI (10)-
FORMOTI (10)-
IF(KG 60-0)
NENCE 60-0)
IF(M-EQ N)
IF(M-EQ N)
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4 2 5 to 64

CUMMON/GCONT/NUMNP,NPAR(20),NELTYP,NUMEL

NUMEENPAR(2)

NUMEER=NPAR(3)

NUMEER=NPAR(4) * 2

NUMEER=NPAR(4) * 2

NUMEER=NPAR(4) * 2

NUMER(4) * 3

NUMER(4) * = NP AR(2) PC = NP AR(3) EF = NP AR(4) * 2 TT = NP AR(5) MATERIAL PROPERTY CARDS (DUMMY) 1 1001 DUMMY ----NO UBROUTINE THREED CKK KK CONTINUE SUMEL NO FITE ** ** 1001 *** #0 ## 200 120 40

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8 NODE BRICK ELEMENTS
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-1
I TNEL, (INP(I), I=1,8), ININT, IMAT, IINC
                                                                                          DIMENSION INP(8), NP(8)

COMMON/GCONT/NUMNP,NPAR(20),NELTYP,NJMEL

NUMME=NPAR(2)

NUMME=NPAR(3)

NUMMAT=NPAR(3)

NUMMAT=NPAR(3)

NUMMAT=NPAR(3)

NUMMAT=NPAR(3)

NDISLD=NPAR(4)

SEAD THE NATERIAL PROPERTIES

DO SO M=1 NO NO NO TO GO M=1,ND SLD DUMMY

SEAD TO STRIBUTED SURFACE LOADS

IF(NDISLD-EQ.0) GO TO G
THIS SUBROUTINE READS SAP IV 3-D CALLED BY ELTYPE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              GO TO 162
GENERATION REQUIRED
DO 161 1=1,8
NP( I)=NP( I)+IINC
CONTINUE
CONTINUE
NUMEL=NUMEL+1
                                                                                                                                                                                                                                                                             9002
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                                                                                                                                                                                                                                                                                                                                                                    CARDS
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     AKWOO)
   (NP(I),I=1,8)
ETURN
O TO 130
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             DIMENSION IY(7), IX(4)
COMMON/GCONT/NUMNP,NPAR(20),N
A=4
ISTOP=0
NUME = NPAR(2)
NUMMAT = 2 * NUMMAT
READ MATERIAL PROPERTIES (DUM
READ N=1,NMAT
READ(5,1000) DUMMY
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     ## READ ELEMENT LOAD FACTORS (CONTINUE PRODES) 1000) DJMMYI
O CONTINUE PREAD(S) 1000) DJMMYI
O CONTINUE PRAGE (CONTINUE PRAGE 
                                                                                                                                                                                                                                                                                                                                                                ELEMENT
                                                                                                                                                                                                                                                                                                                                                                    IV SHELL
ELTYPE
                                                                                                                                                                                                          SHELL
   EQ.NUME)
WRITE(10) N
IF(NEL-EQ-N
IF(NEL-EQ-1
GO TO 140
END
SUBROUTINE
                                                                                                                                                                                                                                                                                                                                                                    LEADS SAP
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	*		#		*		#
	*		#		*	STN	*
	#		#		*	ELEMEN	#
1,1X)	*		*		#		#
ERROR.,1	*	7	#		#	BRICK	*
I ER	*	(ELTYPE	¥	_	#	NODE	#
- S1	*		*	N D N	*	20	#
144)	#	CARDS TED	#	NP AR (20), NEL TYP, NUME (DUMMY) NT CARDS K K N 00 , KK2	*	-0,8-	#
	*	FUT	*	N S	#	E / 1	#
K,L ELEMT(,[5,14H) 10 N	#	ELEM NOT	*	PAR(20) (DUMMY) T CARDS MKZ	¥	SAP	#
- -1~∕	#	ARY ARE	*	ARD (CARD) IN THE MAY CONTROL TO THE MAY CONTROL TH	#	EADS	*
	#	OUND	#		*	E RE	*
A4. V4. V4. V6. V6. V6. V6. V6. V6. V6. V6. V6. V6	#	EW LTY	*		#	Z ≥	#
TE(1) NUMEL +1 TE(10) N4,NV; TE(6,2005) MF TE(6,2005) MF TE(6,2005) MF TO 100 MED 30 NV TO 100 EQ.1) ST TO 100 EQ.1) ST	#	SAP I	*	PACCONTV PACCONTV 10025 10025 0UNDARY 10065 1006	#	UBROUT BY EL	#
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TANGETHEMORN II DROKONITITOKD	*	880 A00 A	*	O D W W W W W W W W W W W W W W W W W W	#	CA	*
2440 2005 500	*	* * *	*	* * * * 1002 * * * * 100 200 200	#	* *	*

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C. C. DIMENSION NP(20) INP(20)

NSOL21=NPAR(2)

NSOL21=NPAR(3)

NAXMPAT=NPAR(3)

NOUS=NPAR(4)

IF (MAXYD=NPAR(5)

NOUS=NPAR(5)

NOUS=NPAR(5)
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COMMON/CONTRL/ KGEOM, KDATA, KPLOT, KSYMXY, KSYMXZ, KSYMYZ, NOTAT, XLHT, 1KHORZ, KVERT, PHI, THETA, PSI, NEWFR, ISCALE, PLOTSZ, XORGN, YORGN, CP SCALE, KDISP, DMAG, KODE

ZP SCALE, KDISP, DMAG, KODE

COMMON/KOUNT/NUMNP, ND ST, NUDISP, NWDISP

COMMON/CONT/NUMNP, NP AR (20), NEL TYP, NUMEL

DIMENSION NUMPI(1), XPT(1), YPT(1), UPT(1), VPT(1), WPT(1)

DIMENSION IDDE(6), IDG(6), IDG(6)

DATA CTEST/:x ./
                                                                                                                                                                              THE
                                                                                                                                                                              CARD
                                                                                                                                                                              TITLE
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REQUIRED
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                                                                                                                                                                                                                                                                                                                                             J=JJ

GO TO 162

GENERATION OF NODE POINTS REQUIRED

SO 1=1+KN

J=J+KN

J=J+KN

J=J+KN

SO CONTINE

NUMEL=NUMEL+1

WRITE(10) N2, VEL, I, J

IF(NEL-EQ.NPAR(2)) RETURN

IF(NEL-EQ.NPAR(2)) RETURN

IF(NEL-LT.INEL) GO TO 140

KN INC

GO TO 130

END

SUBROUTINE ADPLAN

COMMON/GCONT/NUMNP, NPAR(20), NELTYP, NUMEL

DIMENSION NP(12), INP(8)
TEST=CARDNR-NCARD
IF(TEST.GT.0.1) NCARD=NCARD+1
NCARD=VCARD+2
NCARD=VCARD+2
NCARD=VCARD+2
NCARD=VCARD+2
NCARD=VCARD+2
NCARD=VCARD+1
NCARD+1
NCAR
                                                                                                                                                                                                                                                                                                                DF NODE POINTS REQUIRED
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               8 -N DDE
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ERIAL CASE CARDS
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NPAR(14)=1
                                                                                                                                                                                                                                                                                      * CALCULATE THE NUMBER OF MATERIAL IF (NPAR(15) - ED. 2) NCARD=1 IF (NPAR(15) - ED. 2) NCARD=1 IF (NPAR(15) - ED. 4) NCARD=1 IF (NPAR(15) - ED. 4) NCARD=1 IF (NPAR(15) - ED. 9) NCARD=1 IF (NPAR(15) - ED. 10) NCARD=1 IF (NORD) DUMMY

** READ MATERIAL PROPERTIES
DO 50 J=11 NUMMAT NCARD
NCARD MATERIAL PROPERTIES
DO 50 J=11 NUMMAT NCARD
NCARD MATERIAL PROPERTIES
                                                                                                                                                                                                                                                           EAD(5,9000) DUMYY
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DATA
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NSTRES=NPAR(16)
NSTRES=
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                                                                                                           REQUIRED
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GO TO 161
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INP(I), I=1,N20)
RETURN
TO 140
                                                                                                                                                     GO TO 162

GENERATION OF NODE

GENERATION OF NODE

DO 161 1=1,N20

IF (NF (1) - EQ - O)

NOME (- ND - ND - O)

NOME (- ND - O)

NOME (- EQ - ND - O)

IF (NEL - EQ - ND - O)

GO TO 130

GO TO 130

END
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ELEMENTS
                                                      BEAM
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                                                        2NODE
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                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      OF YOU'E POINTS REQUIRED
                                                                                                                                                                                                                                                                                                                                                       E CARDS
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        NCDST=NCDST+1
                                                        ADINA
EL TYPE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     ELEMENT DATA NPAR(17)=1
                                                                                                                                           COMMON/GCONT/NUMNP,NPAR(20),N

NUMMAT=NPAR(15)

IF(NUMMAT=60.0)

IF(NUMMAT=60.0)

IF(NUMMAT=1

DO 50 J=1,NUMMAT

DO 50 J=1,2

DO 45 I=1,2

READ SEAD(5,9000) DUMMY

O FORMAT(20A4)

S CONTINUE

* READ STRESS OUTPUT TABLE CARD

IF(NPAR(13).E3.0) GD TD 81

IF(NPAR(13).E3.0) NPAR(14)=16
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IS
INC=1
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ML) 150,155,160
L ERROR(10)
GENERATION OF NO
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                                                         SUBROUTI
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GENERATION
I=I+KN
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160
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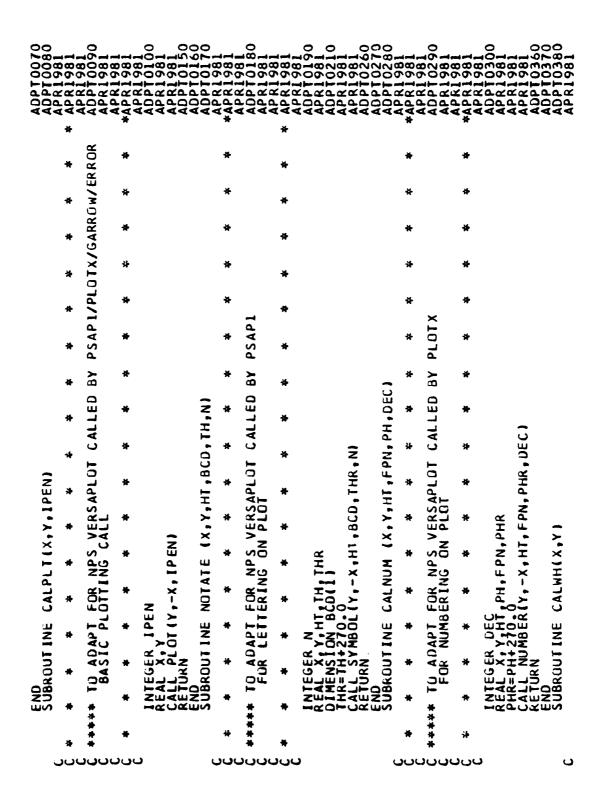
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